

Best Practices in Maintenance of Transmission System



Online Knowledge Sharing Workshop

Overview



India's **FLAGSHIP** Power Transmission Utility



MAJOR SHAREHOLDING
GoI: **51.34%** | FII: **24.73%** | DII: **20.26%**



SUBSIDIARIES: **78** | JOINT VENTURES: **13**



MOU RATING: **“Excellent”** since inception



Gross Fixed Assets: **> ₹3 Trillion**

CREDIT RATINGS

Domestic

AAA

(Highest Safety)



AAA

(Highest Safety)



AAA

(Highest Safety)



International*

BBB

(Outlook: Stable)



BBB-

(Outlook: Stable)



Baa3

(Outlook: Stable)



Transmission Assets



STRENGTHENING THE NATIONAL GRID TO MEET **CURRENT** AND **FUTURE POWER DEMAND**

Transmission Lines



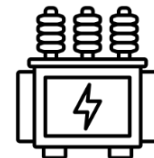
1,566 nos.
1,83,174 ckm

Sub-Stations



288 nos.
5,99,016 MVA

IR* capacity



~101 GW
84% of total IR

** Inter-Regional Capacity*

System Availability



99.84%

>2,92,000
TRANSMISSION
TOWERS

18
HVDC
SUBSTATIONS

70
765 kV
SUBSTATIONS

169
400 kV
SUBSTATIONS

31
SUBSTATIONS
(below 400 kV)

22
SVC/
STATCOMS

201
AIS
SUBSTATIONS

68
GIS
SUBSTATIONS

>4,000
TRANSFORMERS
& REACTORS

WORLD'S LARGEST **765kV** TRANSMISSION NETWORK IS OPERATED BY POWERGRID

Availability as on 31.12.2025 and all other information as on 31.01.2026



Best Practices

Factors leading to high Transmission
Asset Management Performance Levels



POWERGRID Asset Management Policy



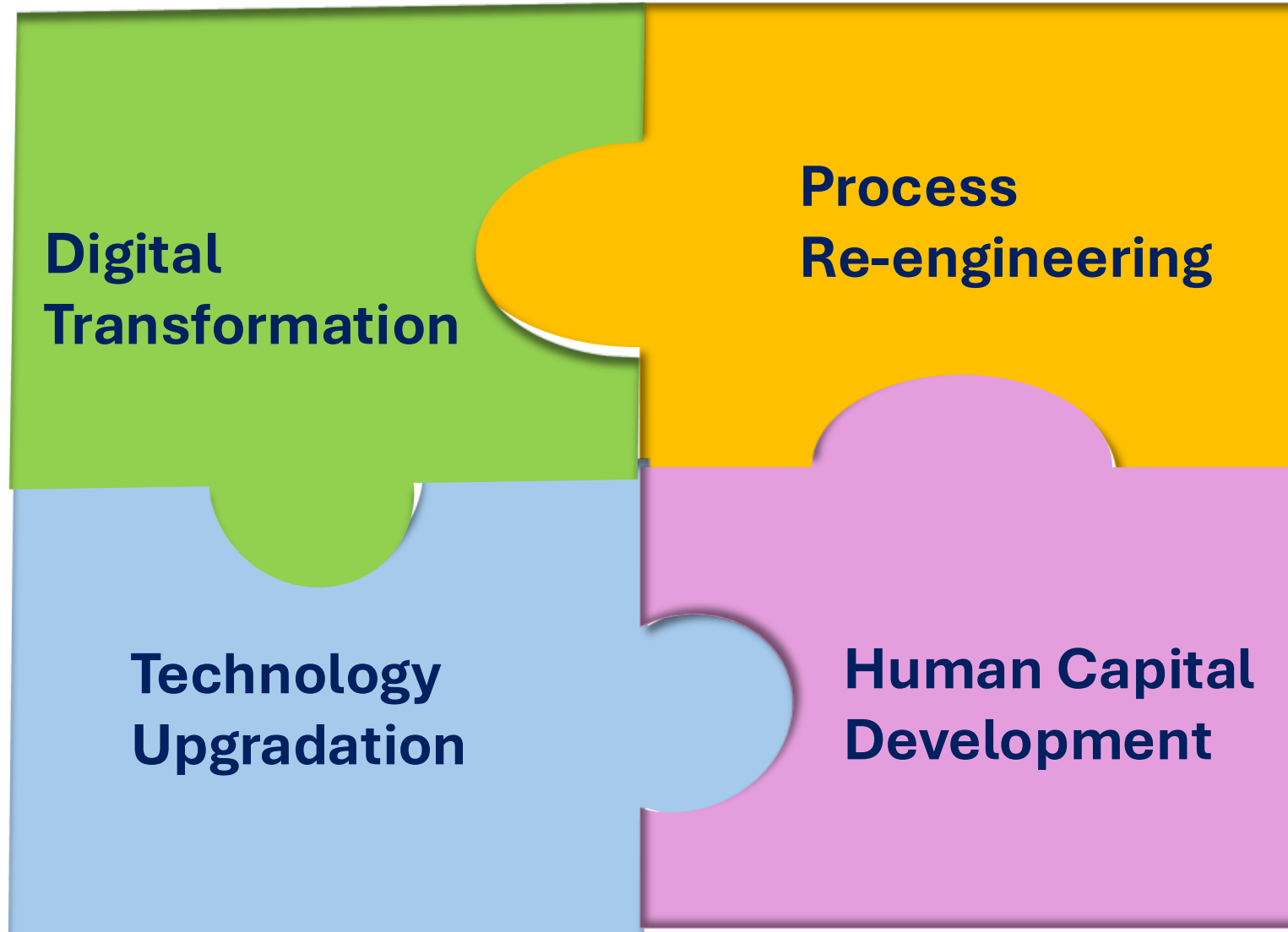
The policy reaffirms POWERGRID's commitment towards:

- **Safety, Sustainability and Resilience**
- **Lifecycle thinking** from concept → design → construction → operation → renewal → disposal
- **Risk-based, evidence-driven decisions**
- **Continuous improvement** through innovation and digital transformation
- Stakeholder value creation
- Regulatory compliance and transparent governance

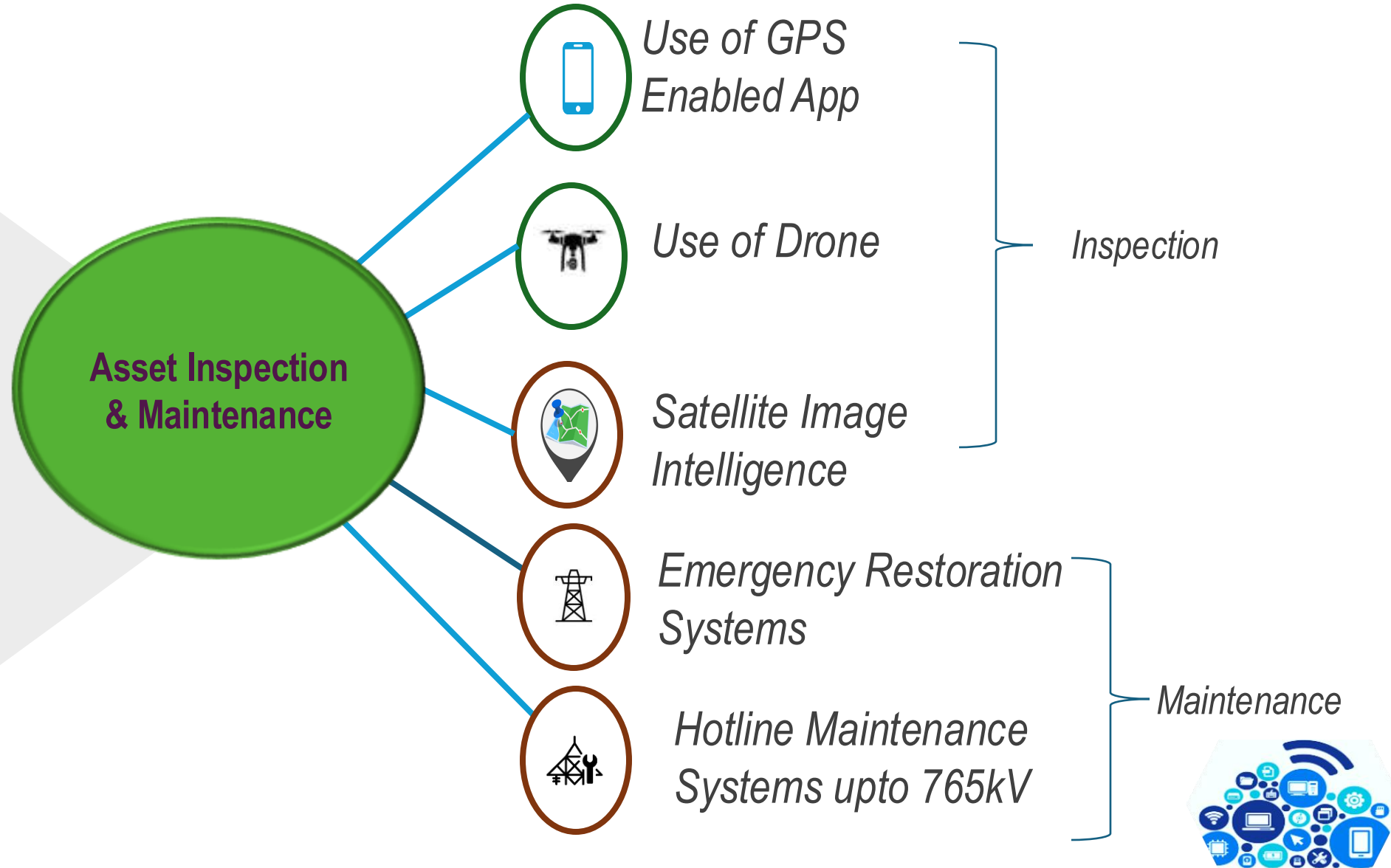
It established Asset Management not merely as a function, but as a **culture and organisational philosophy**.



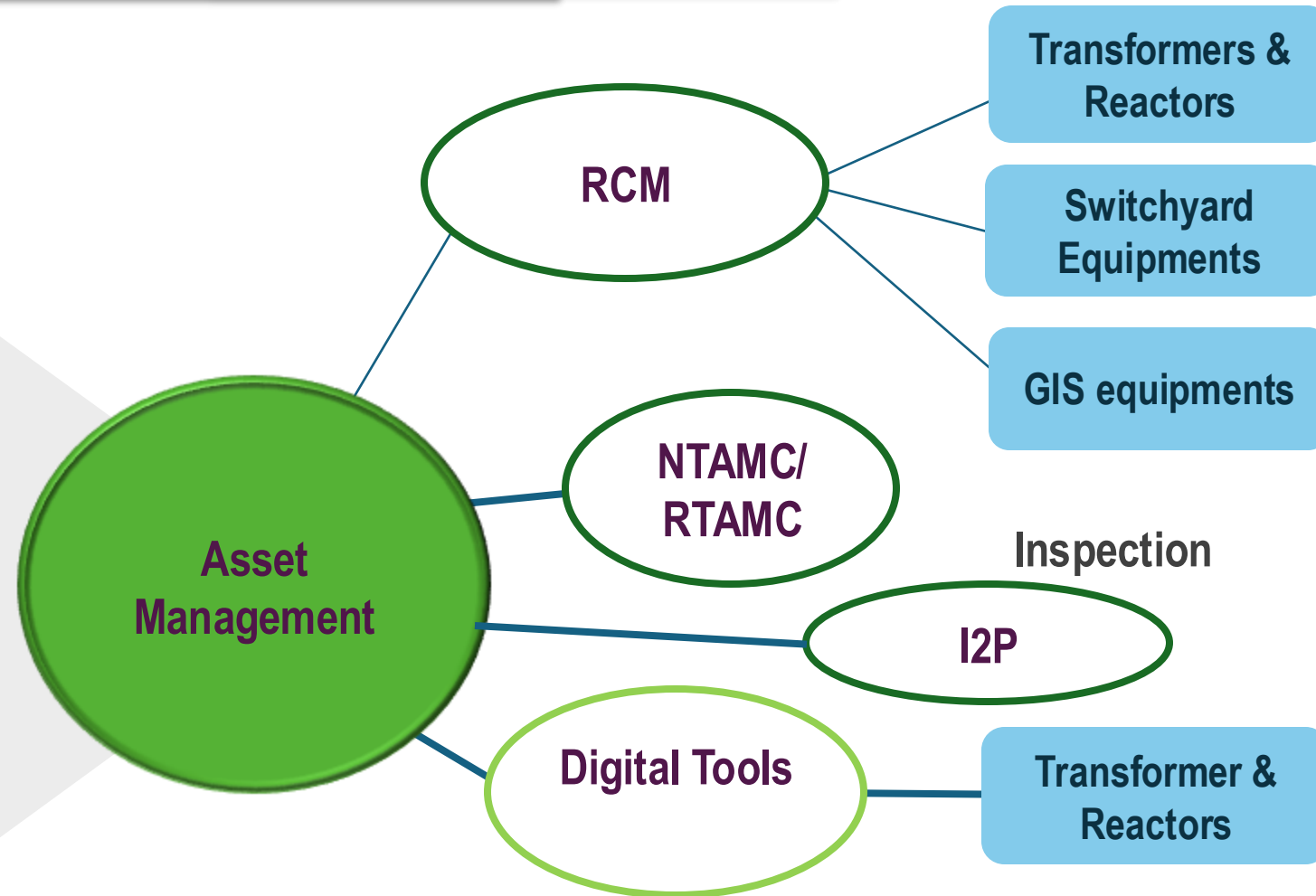
Creating Advanced AM Framework



Transmission Line Maintenance Practices



Substation Maintenance Practices



Remote Operation & Monitoring of all substations from a centralized location – Largest such center in world for Transmission Assets



Optimization of human resources – No shift operations at substation

Faster restoration in case of tripping through online diagnostics of real time parameters & disturbance records.

Enhance the asset life by ensuring operation of equipment within rated parameters.

Safe & Secured operations with minimum human intervention and interlocking applicability at multiple stages.

Enhanced reliability - Centralized real time monitoring of relays

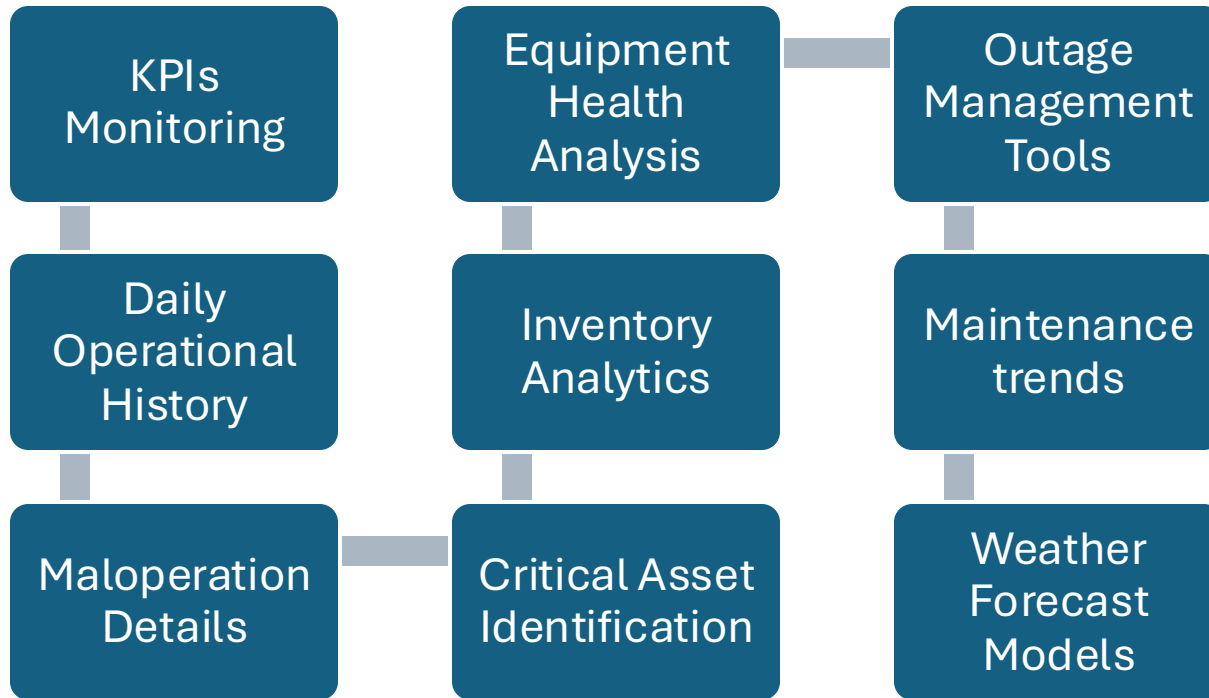


Centre of Excellence (CoE) – Control & Protection

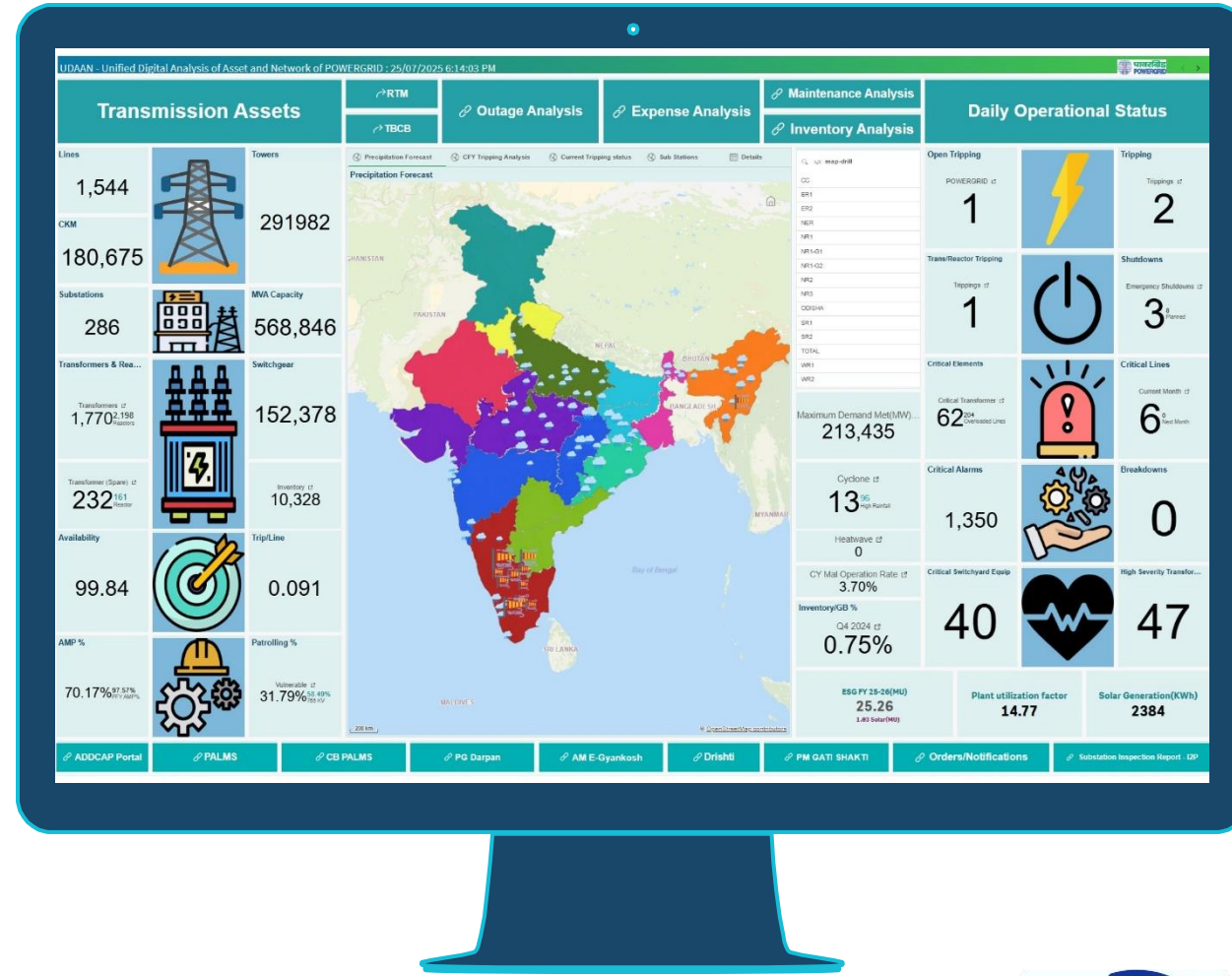
- Enabling remote access of Protection Relays & SAS of substations from CoE at NATMC.
- Centralized Management of Protection & SAS database /configuration.
- Troubleshooting and Providing Support to sites during commissioning and O&M.
- Uniformity of Configuration in IEDs & SAS Gateways.
- Management of patch/ firmware/ anti-virus upgrade of IEDs & SAS Gateways.
- Remote Audit of IEDs & SAS Gateways.



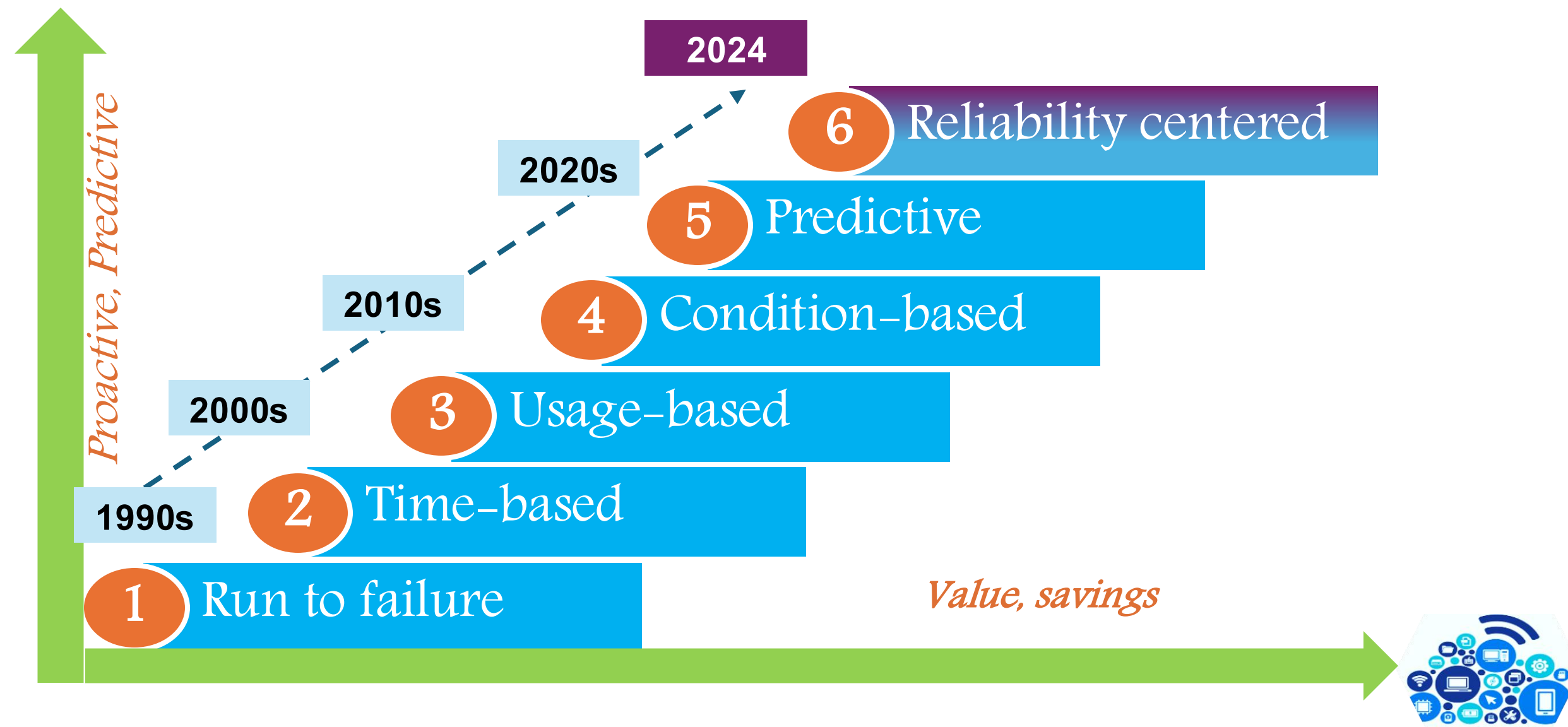
UDAAN (Unified Digital Assessment of Asset Network)



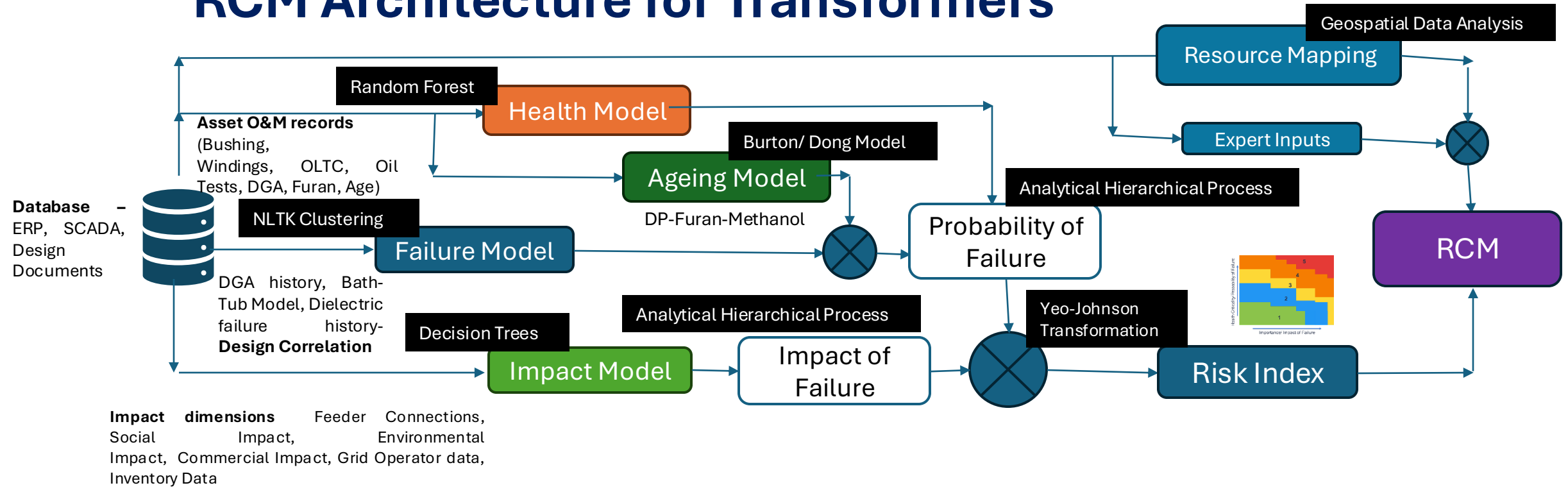
Bird's eye view for management over AM performance and issues



Evolution of Asset Maintenance Framework



RCM Architecture for Transformers



POWERGRID ASSET LIFE MANAGEMENT SYSTEM (PALMS)

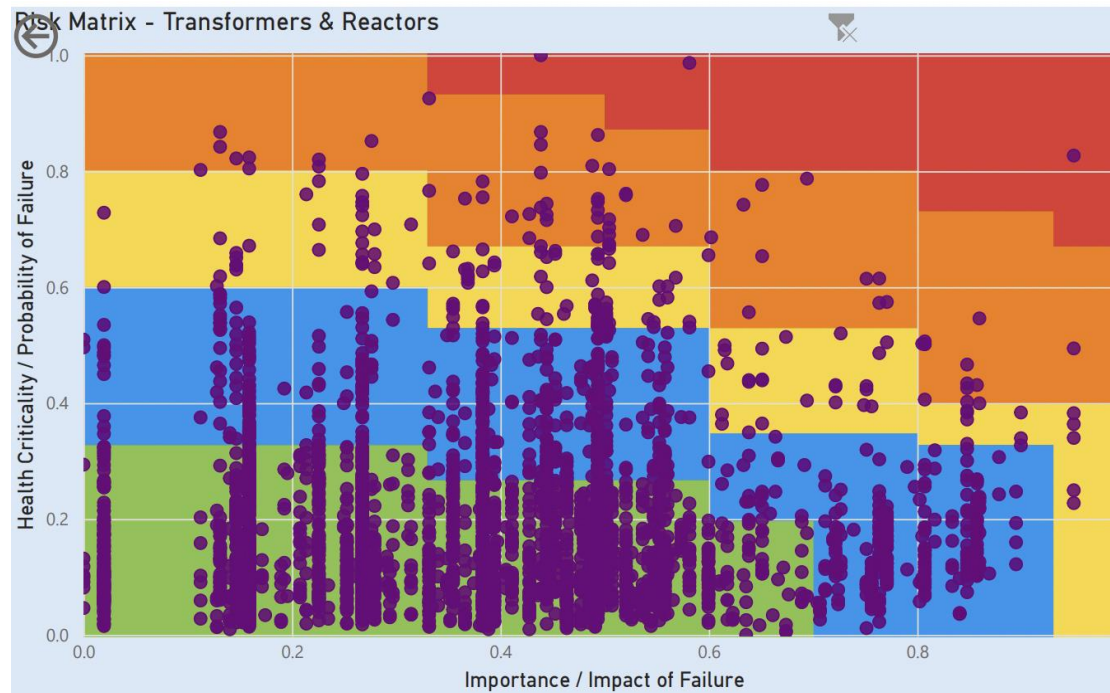
- Application developed in-house for real-time health assessment of about 4200 Transformers/ Reactors in POWERGRID.
- Patent received in 2025
- Categorization of critical equipment based on operational experience and latest International standards

Advantages:

- Risk Based severity indexing of transformers/ reactors
- Dashboard for monitoring of critical equipment
- Age assessment models integration
- Dynamic Maintenance plan scheduling based on severity grade



RELIABILITY CENTERED MAINTENANCE (RCM)



- Real Time Health Indexing along with Risk-Impact Mapping
- Lower Maintenance Cost
- Inventory Optimization
- Optimized Resource Planning
- Data Driven Decision Making

~ 20% Manhour requirement reduced in Asset Maintenance



RCM Architecture for Transmission Lines

Health of Assets

Susceptibility	Tree Growth, River Crossing, River Course change, Hill Slope, Tower member theft etc.	Seasonal Impact	Line Tripping due to clearance , Storm, Jhum Fire, Fog etc.
Tower Critical defects	Defects from PG Darpan	Geographical Condition	Change of higher wind zone then the designed , Coastal area
Asset life	Tower Age	Environmental affected on Tower	Pollution, Lightning
Failure History	Tower Failure Hardware failure Insulator failure		

Impact of Failure

Loss in system Availability	Line Tripping	Impact on Grid condition	Line Loading
Revenue Loss	Tariff	Failed to deliver power to critical load	Discom, radial feeder, Railway Traction Load, Any other Criticality
Social & Political impact	Feeding Capital city Feeding Industrial Plant	Failed to Evacuate Generation	Connected to generation Link/ RE generation



Revision of TL Patrolling norms

Focus on Zero Defect → Zero Effect

- Risk-Impact based Patrolling
- Mandatory use of high zoom cameras
- App based Ground Patrolling
- Drone and Aerial Patrolling for selected lines
- Use of AI/ ML for defect identification



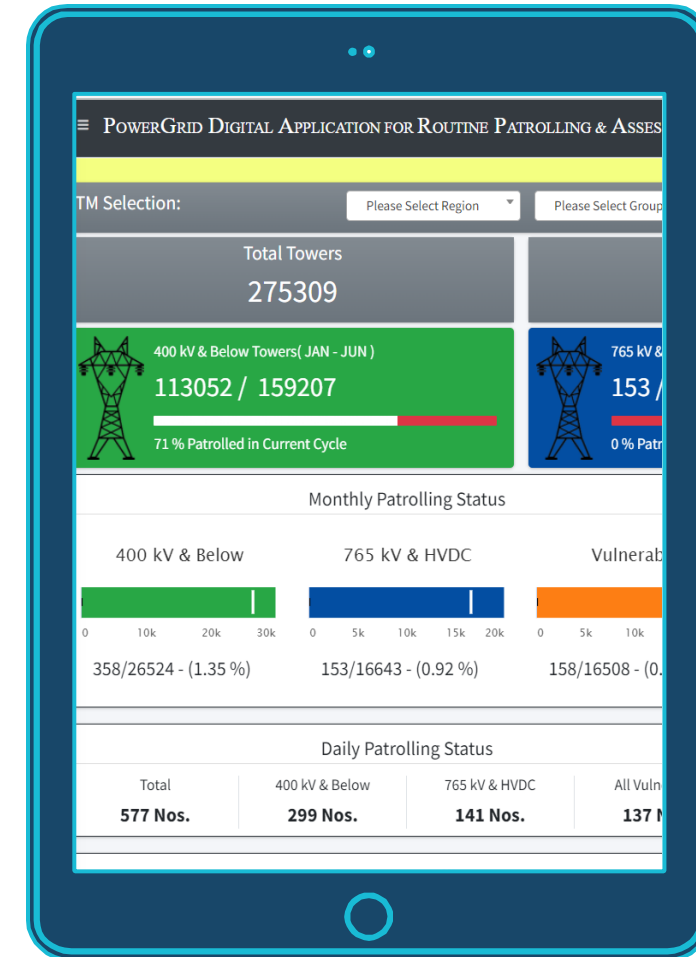
POWERGRID Digital Application for Routine Patrolling and Assessment of Network (PG- DARPAN)



In-house developed model and
Application for Transmission line
patrolling activities

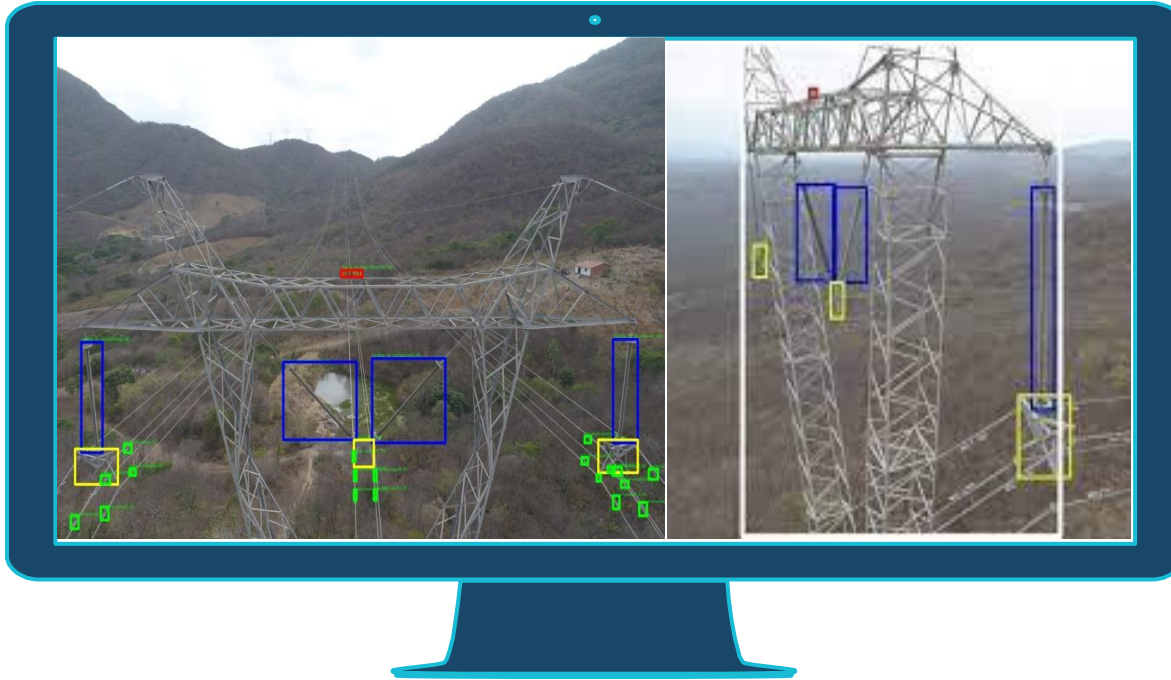
Features

- Real Time Monitoring of Patrolling Efficiency
- Complete Geographical Asset Mapping
- Automated MIS and Legacy Reports
- Defect Catalogue and Rectification Record monitoring
- Resource Planning



AMRIT (Asset Management through aRtificial Intelligence in Transmission)

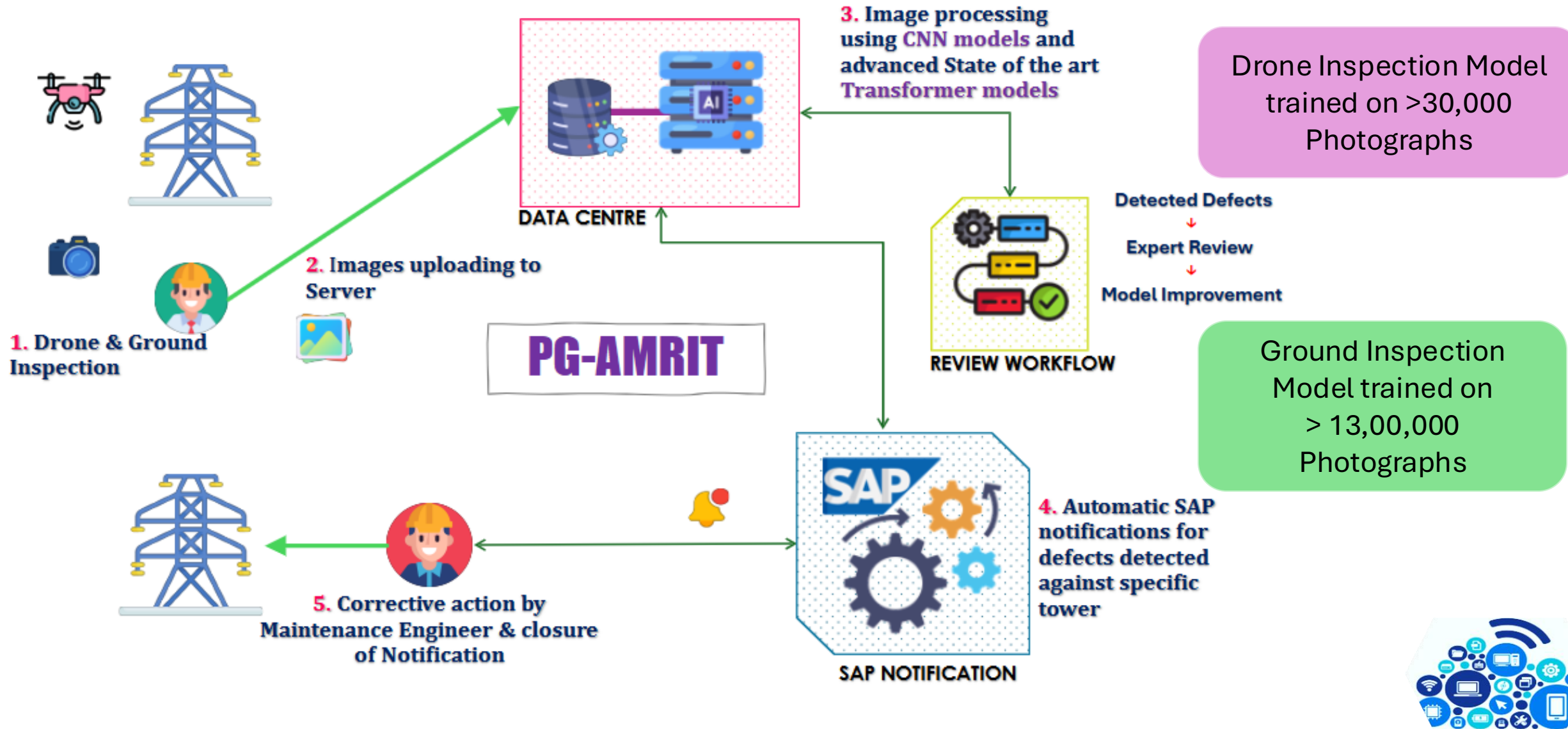
Image Processing based Defect identification in Transmission Line Towers along with geospatial defect tags – developed in-house



- Identification of more than 30 types of defects
- Processing Speed – 400 photographs / minute
- Accuracy is upto 90%
- Deployment of Convolutional Neural Network Algorithm & Transformer models



AMRIT (Asset Management through aRtificial Intelligence in Transmission)



Intelligent Inspection in POWERGRID – I2P

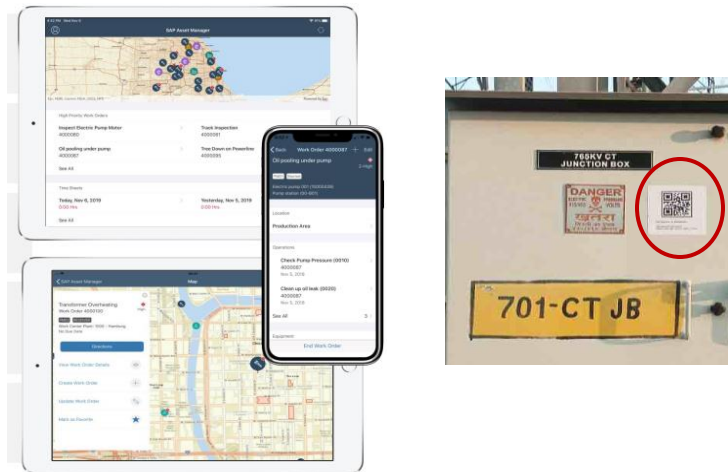
AR based Digital Headgear



Headgear being utilized to enable Remote Virtual Supervision & Assistance during O&M

Reduces chances of human error in maintenance

Tablet based Intelligent Inspection



End-to-end asset management on the go, online or offline

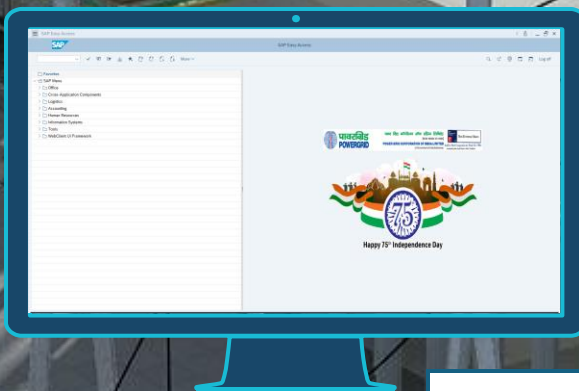
QR Code based Asset Tracking

Efficient and paperless execution of O&M works



Empowering People through Intelligent Inspection in POWERGRID module

Digital Entry of Substation Daily Log data



Automatic Data log in SAP

SAP Asset Manager

WTI- 70

OTI- 65

Bushing Oil level –

OK ✓ Not OK

MOG level –

OK ✓ Not OK

Silica gel –

OK ✓ Not OK

ICT-1 400/220kV

SUBMIT

Data Flow Process

**Real-time
transfer of Data
to ERP**



Data transfer to Station In-charge for approval

**SAP Asset Manager
Cloud Server**



**Test Data being filled in Tablet by
Engineer in Online/ Offline Mode**

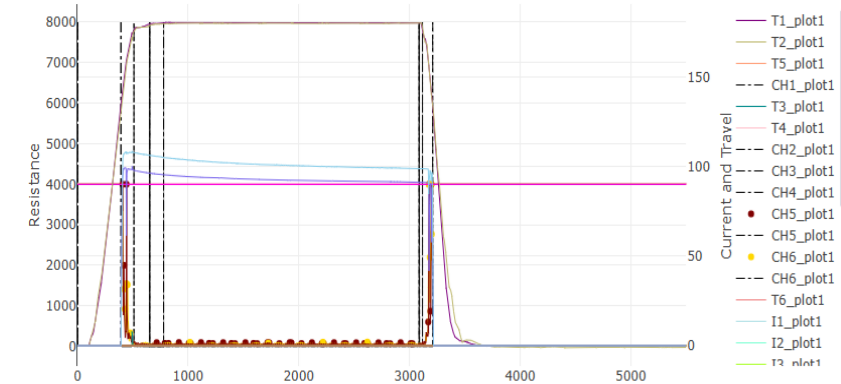


**Monitoring and approval by
Station In-charge**

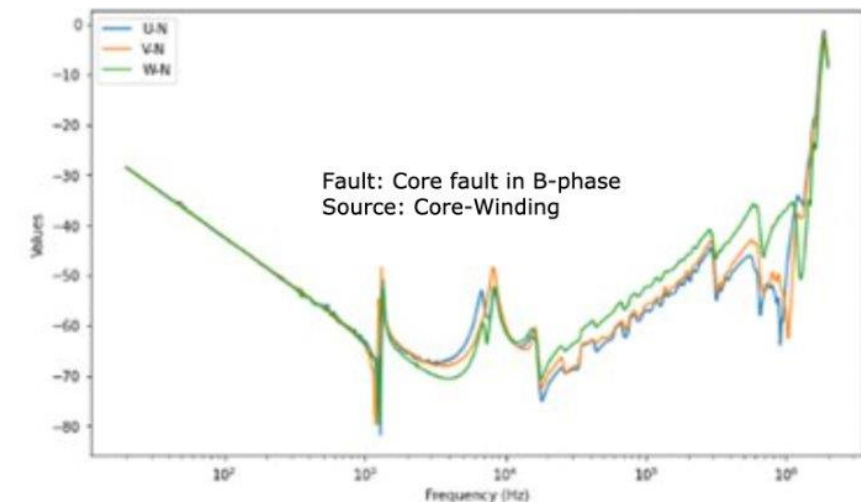


Automated analysis of Advanced Test Results

- Tests like SFRA (for mechanical condition assessment of Transformers and Reactors) and DCRM (for health analysis of Circuit Breakers) are performed
- Traditionally, these tests have been analyzed based on manual human interpretation like X-Ray/ MRI interpretation
- POWERGRID has developed objective interpretation models based on Big Data Analytics tools such as Clustering/ Ensemble models to objectively interpret these test signatures and remove subjective bias in analysis.



Ref/Act.	Break	DCRM Date	Arc Cnt Res Cls	Arc Cnt Res Opn	Arc Cnt Wipe Cls	Main Cnt Res	Stroke	Vel Cls	Vel Opn	DCRM graph
Act. values	BBreak1	2024-01-24	355.58	870.05	44.54	46.31	180.45	5.77	7.73	See DCRM Graph
Act. values	BBreak2	2024-01-24	286.83	976.28	44.01	54.22	180.45	5.78	8.59	See DCRM Graph
Act. values	RBreak1	2024-01-24	410.76	1000.98	47.47	23.01	180.75	5.78	9.00	See DCRM Graph
Act. values	RBreak2	2024-01-24	250.86	993.98	45.85	28.92	180.75	5.77	8.44	See DCRM Graph
Act. values	YBreak1	2024-01-24	280.2	687.62	63.28	35.58	181.22	5.83	8.54	See DCRM Graph
Act. values	YBreak2	2024-01-24	372.44	884.42	71.8	46.14	181.22	5.81	8.12	See DCRM Graph



Alcohol Based Ageing Markers

POWERGRID has become the 4th utility worldwide to establish facility for Alcohol Based Ageing Markers test (set up at Manesar, Haryana in 2022)

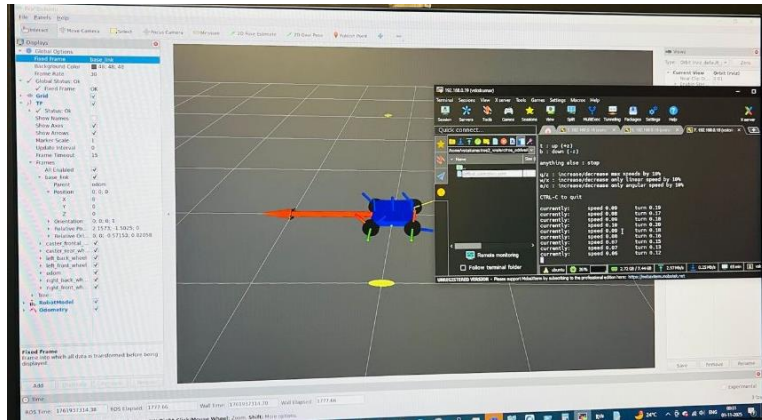
Advantages:

- Detects early stage ageing of paper
- Easily differentiates between normal ageing and localised overheating
- Higher recovery rate than Furans after degassing of old units
- Higher detectability at temperatures $>100^{\circ}\text{C}$ than furans



Valve Hall Inspection Robot

- Automation of Valve Hall Inspection including wireless Thermo-vision scanning by using IOT working model has been successfully carried out at Vizag S/s and Kolar S/s.
- Improved Professional customized version of such remote inspection will be helpful for critical equipment monitoring in STATCOM and for areas of suspected asset monitoring safely.



Robotic Platform in Vizag S/s



Rapid Response – ERS teams

POWERGRID has used Emergency Restoration System towers to
Quickly, Safely and Efficiently
restore power interrupted by natural disasters, sabotage or vandalism.

Indigenously developed ERS sets
available upto 400kV level



Operational resilience – Hot-Line Maintenance

- Replacement/ Rectification/ Tightening of spacers, Spacer cum damper Tightening of Jumpers.
- Replacement of Suspension insulator string.
- Replacement of tension insulator string.

Insulated bucket can also be used for:

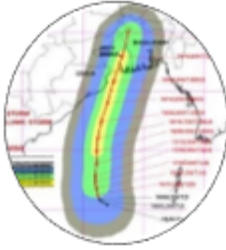
- Replacement/Repair of damaged sections of the conductor
- Maintenance and replacement of mid-span joints.
- Rectification/tightening/replacement of vibration dampers
- Strengthening of dead-end hardware
- Placement of insulating tape/sleeve on conductor
- Replacement of arcing horn and corona ring hardware,



Climate Resiliency – Cyclone Preparedness

Element Identification

Identification of critical transmission elements using satellite imagery



Preparedness activities after getting cyclone warning from IMD

Control Rooms

Setting up of 24X7 control rooms for monitoring



Resource Planning

Availability of resources in nearby stations



Special Patrolling

Special patrolling and defect liquidation of critical elements



Transportation Tie-up

Advance transportation tie-up for swift movement



Manpower Pooling

ERS Fitter etc. Expert, Gangs



With above efforts, POWERGRID has successfully endured last 14 cyclones without any major damage



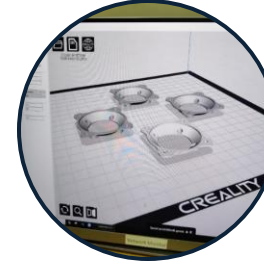
Self-reliance in O&M repairs



First Site repair of 765kV
Reactor in 2020 at
Aurangabad



Successful GIS module
repair at various
Substations



Fabricating parts for repair
of TCSC modules using
3D printing method at
Raipur

Resolving O&M issues without OEM support has become the norm rather than exception

POWERGRID's collaborative efforts have also led to growth of indigenous vendors in the field of AIS & GIS (upto 765kV), HVDC (upto 800kV), RIP bushings (upto 400kV), ERS towers (upto 400kV) etc.



VR based Safety Training

- In line with the POWERGRID's commitment to adopting **innovative and effective training methods**, **Virtual Reality (VR) based safety training modules** have been developed to simulate critical work scenarios in a **highly immersive and controlled environment**.
- These modules are designed to **enhance learning retention**, **improve hazard perception**, and **promote safe behavior** among fitters / workers.
- VR based Safety modules developed and used for:
 - Use of Ladders
 - Tower Climbing Training
 - Cardiopulmonary Resuscitation (CPR) Procedure
 - Electrical Maintenance of Line Terminal Equipment
 - Safety in Insulator String Replacement



Human Capital Development

- Capacity Development through Skill Building
- Documentation of Best Practices
- Sharing of learning in National & International Forums
- Formation of Maintenance Specialist Groups
- Monthly Benchmarking Scheme
- Best Employee of the Month Scheme
- Competency Mapping and Job Description



Creation of Maintenance Specialist Groups



8

Disciplines

TL-ERS, TL-Hotline, Transformer & Reactor, AIS, GIS, Protection, HVDC & FACTS, SAS

87

MSG Groups

~ 700

MSG members
across regions

MSG involved in:

Failure Investigations at site

***Revision of Controlled Documents/
Procedures***

Pre-Commissioning activities

Mentoring of Young Engineers

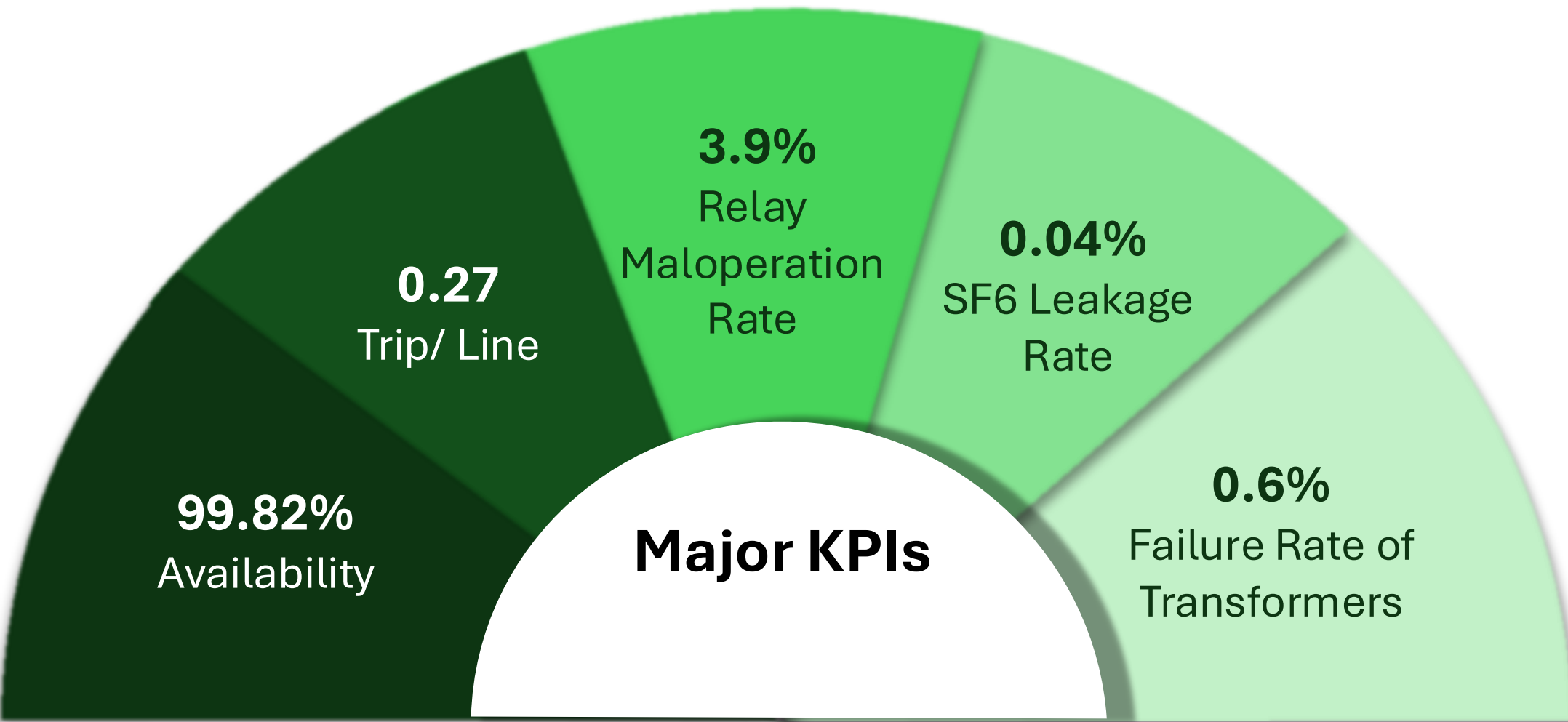




SUCCESS

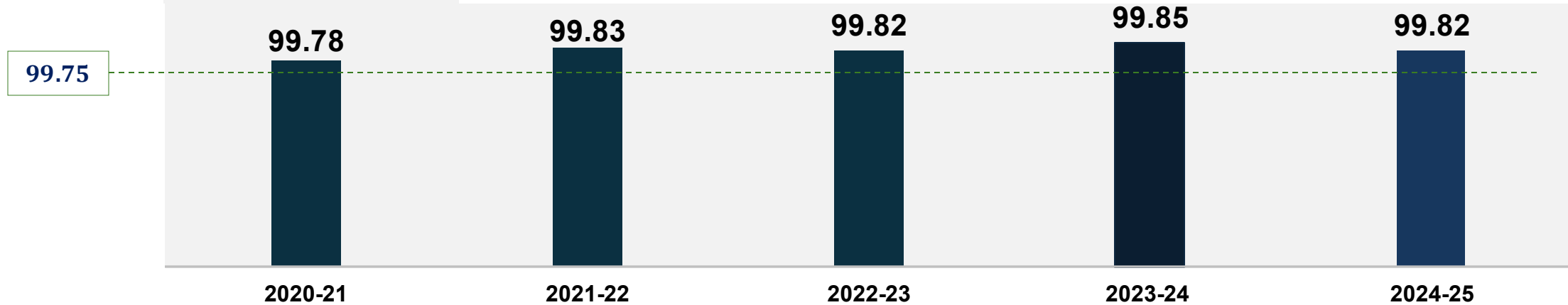
lights in Asse

Impact of our AM practices



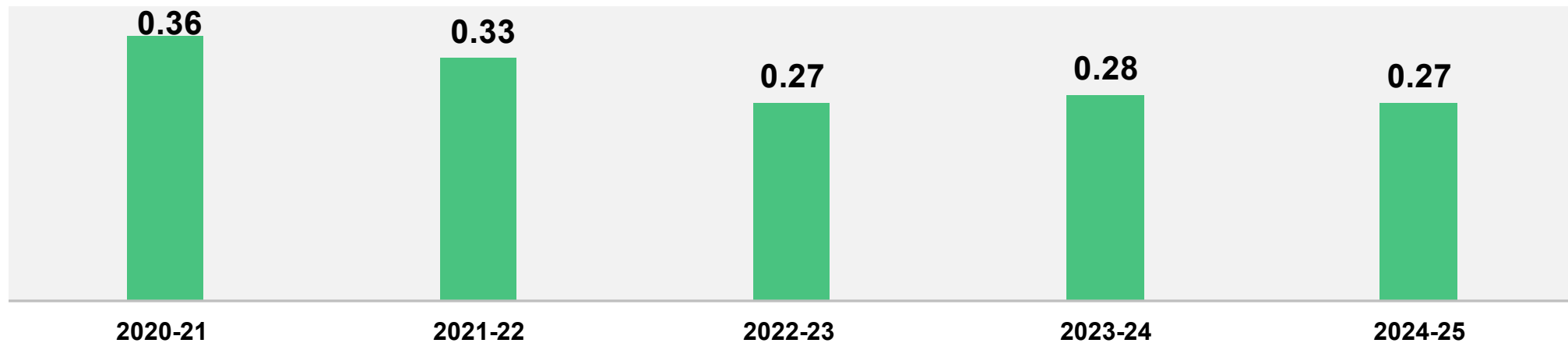
Outcome and Value Delivered

Availability(%)

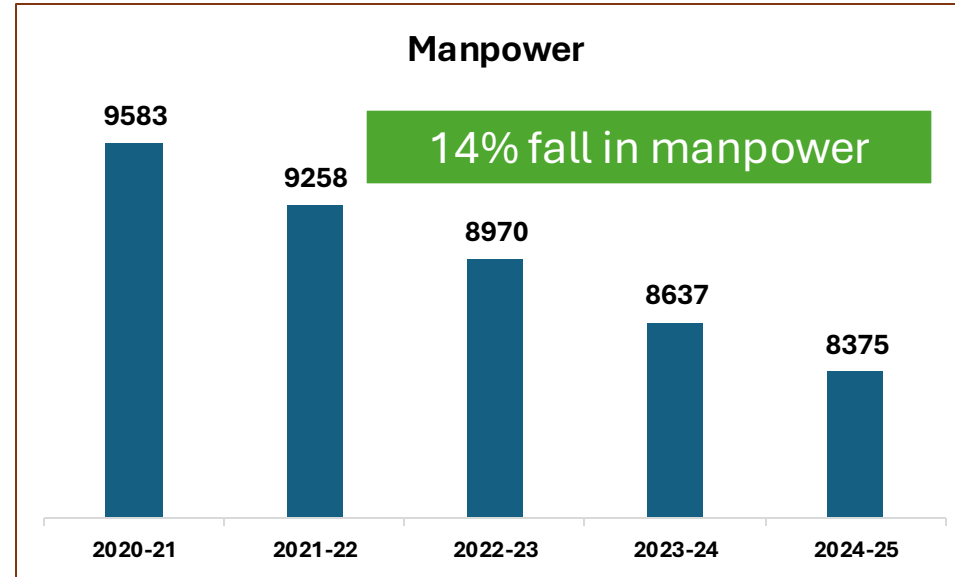
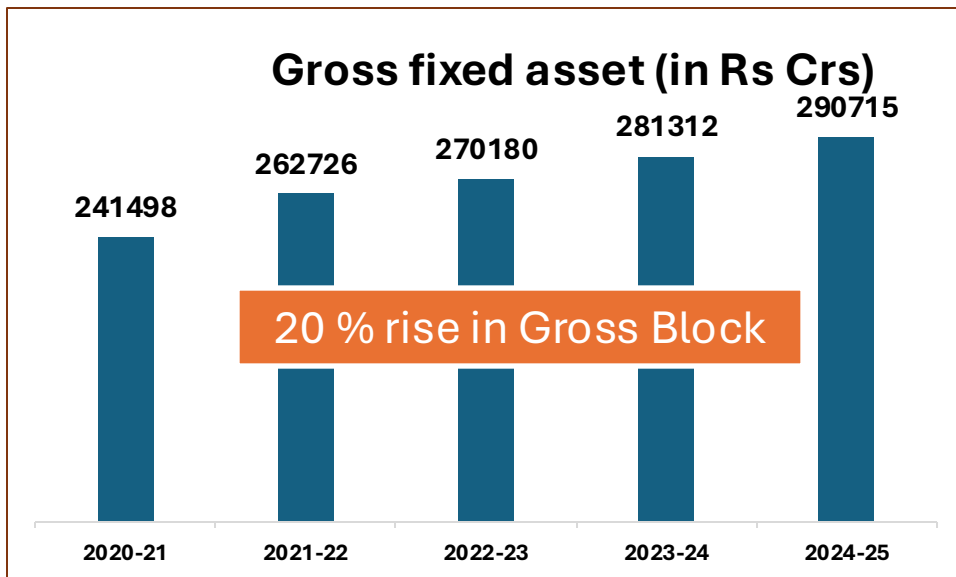
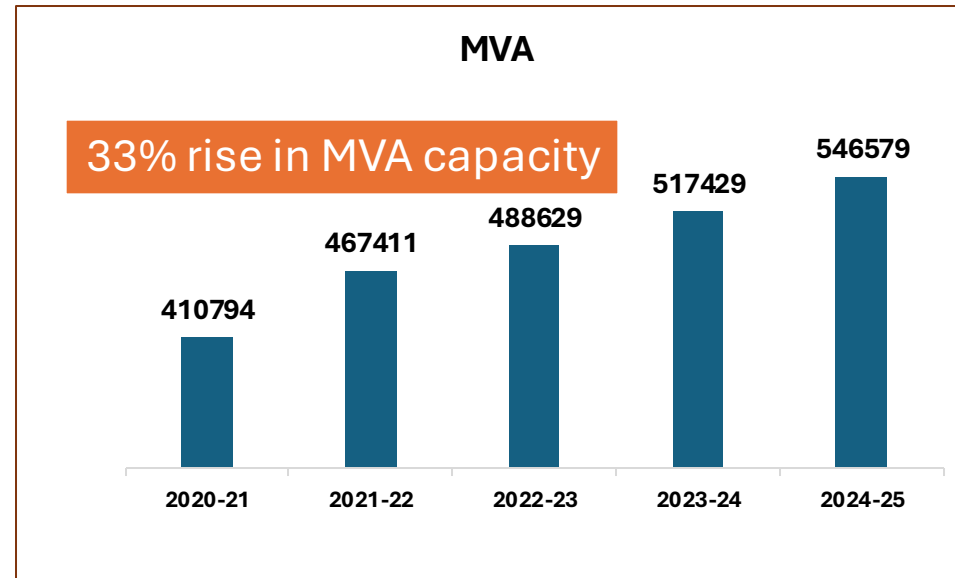
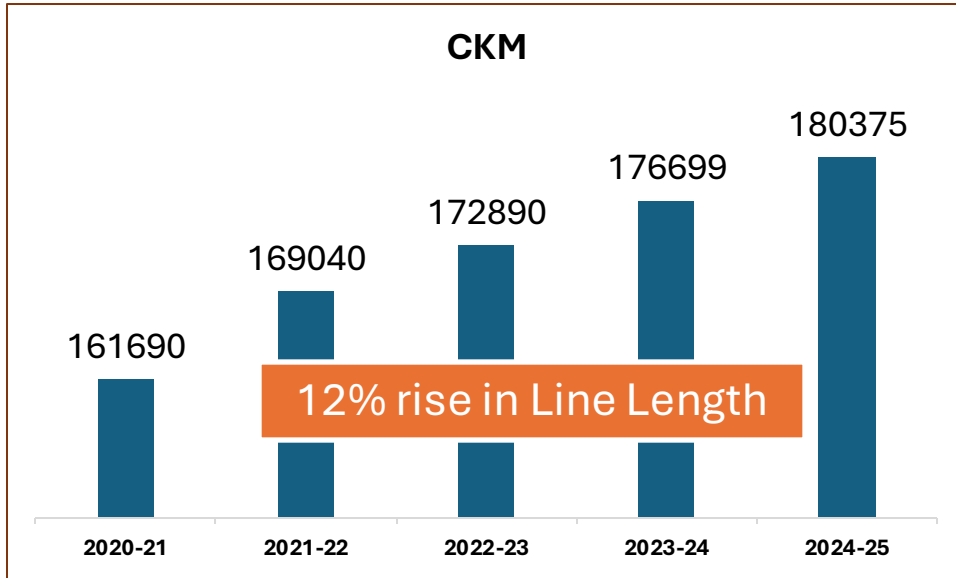


----- Incentive capping at 99.75

Tripping/Line

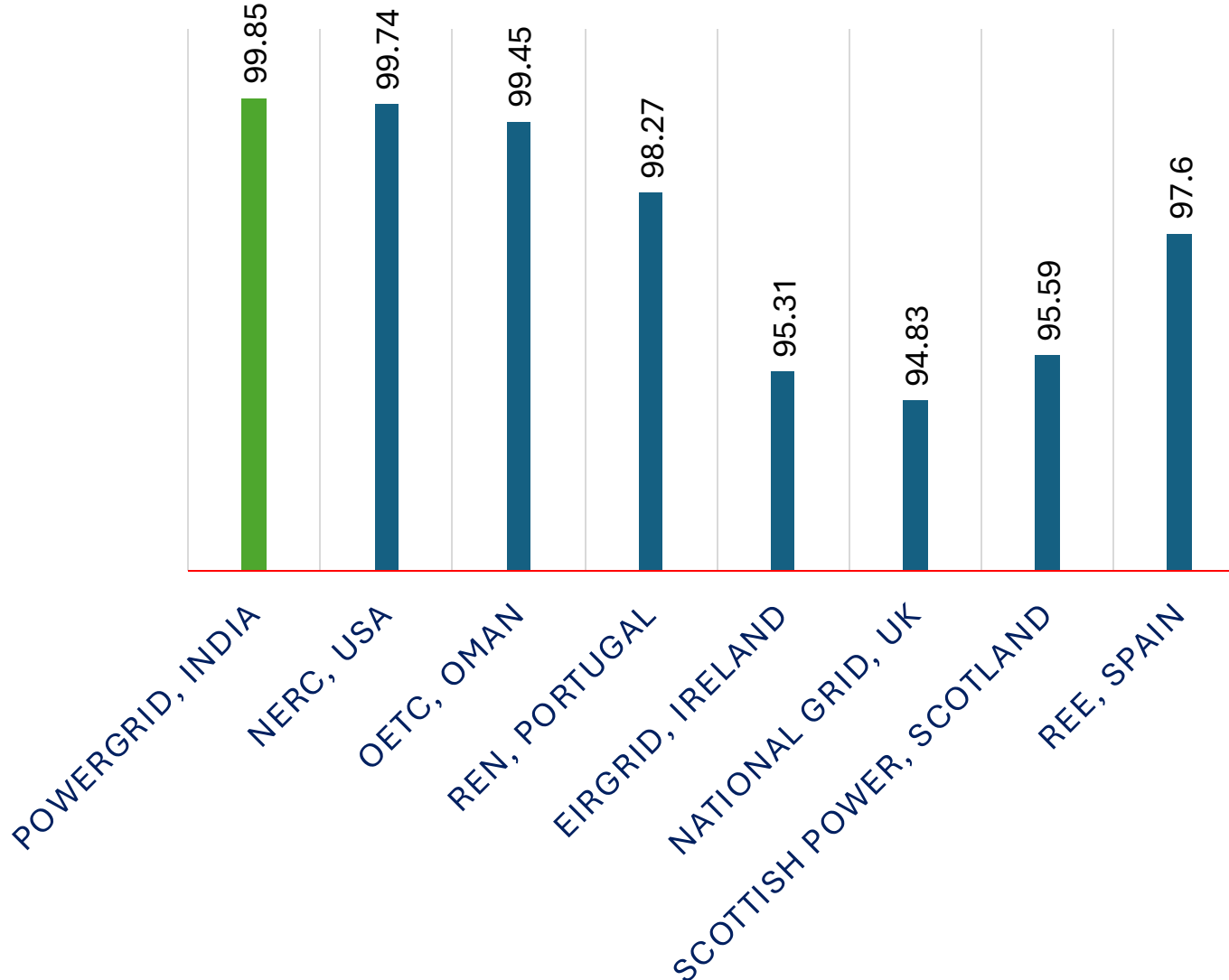


Asset Base vs Manpower



Performance Comparison with major global utilities

SYSTEM AVAILABILITY (2023-24)



Utility	Trip / 1000ckm*
POWERGRID, India	1.5
National Grid, UK	1.5
REN, Portugal	1.5
EGAT, Thailand	3.4
ISA, Colombia	2.5
ISA, Peru	5.6
EirGrid, Ireland	5.5
ESKOM, South Africa	8.3
Red Electrica, Spain	2.2

*Only those trippings considered which were caused due to sustained faults in transmission line (>5 minutes).

Further, NERC (USA) reports 1.06 trip/ 1000 ckm due to line faults caused by hardware failure. Corresponding figure for POWERGRID is 0.34 trip/ 1000 ckm.

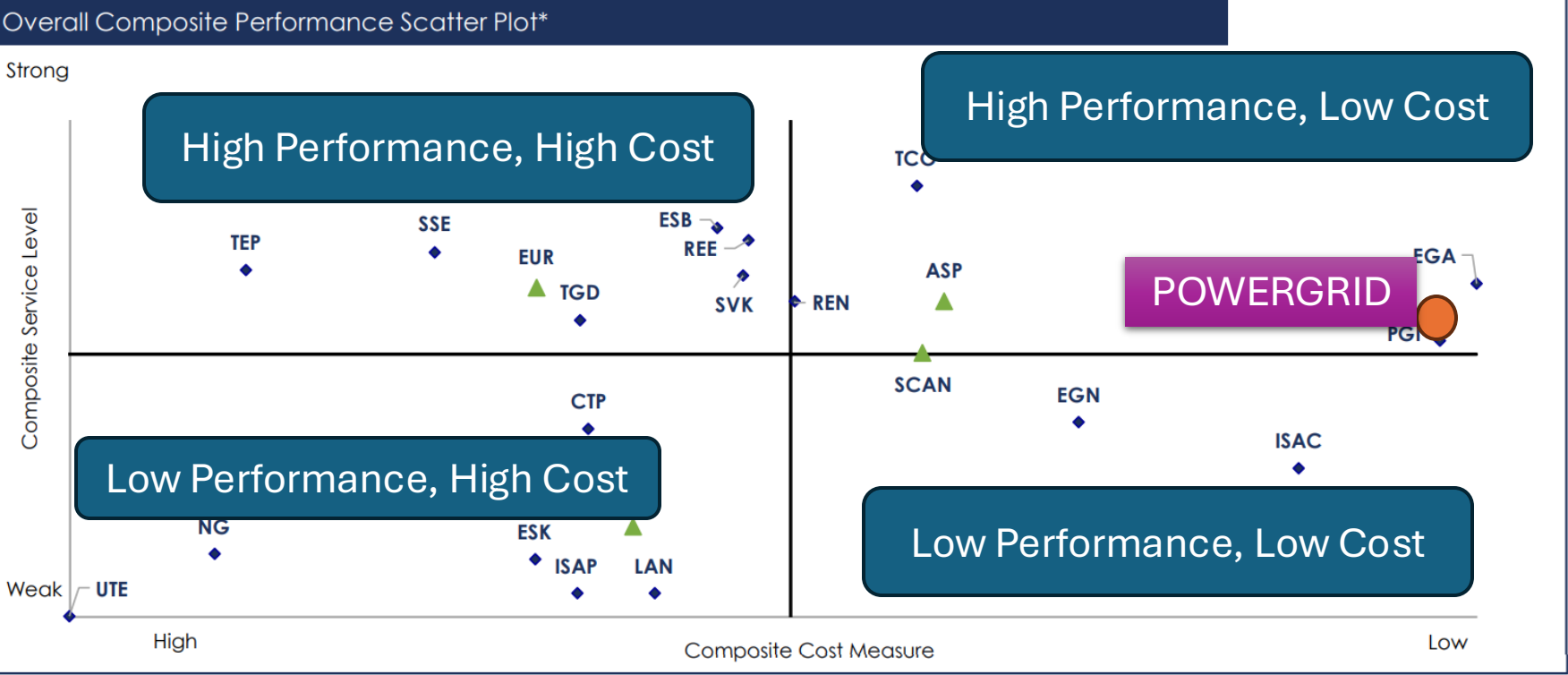
Report for FY 2024-25 shall be published by December 2025



ITOMS 2025 Results



Overall Composite Benchmark – Weighted Average**



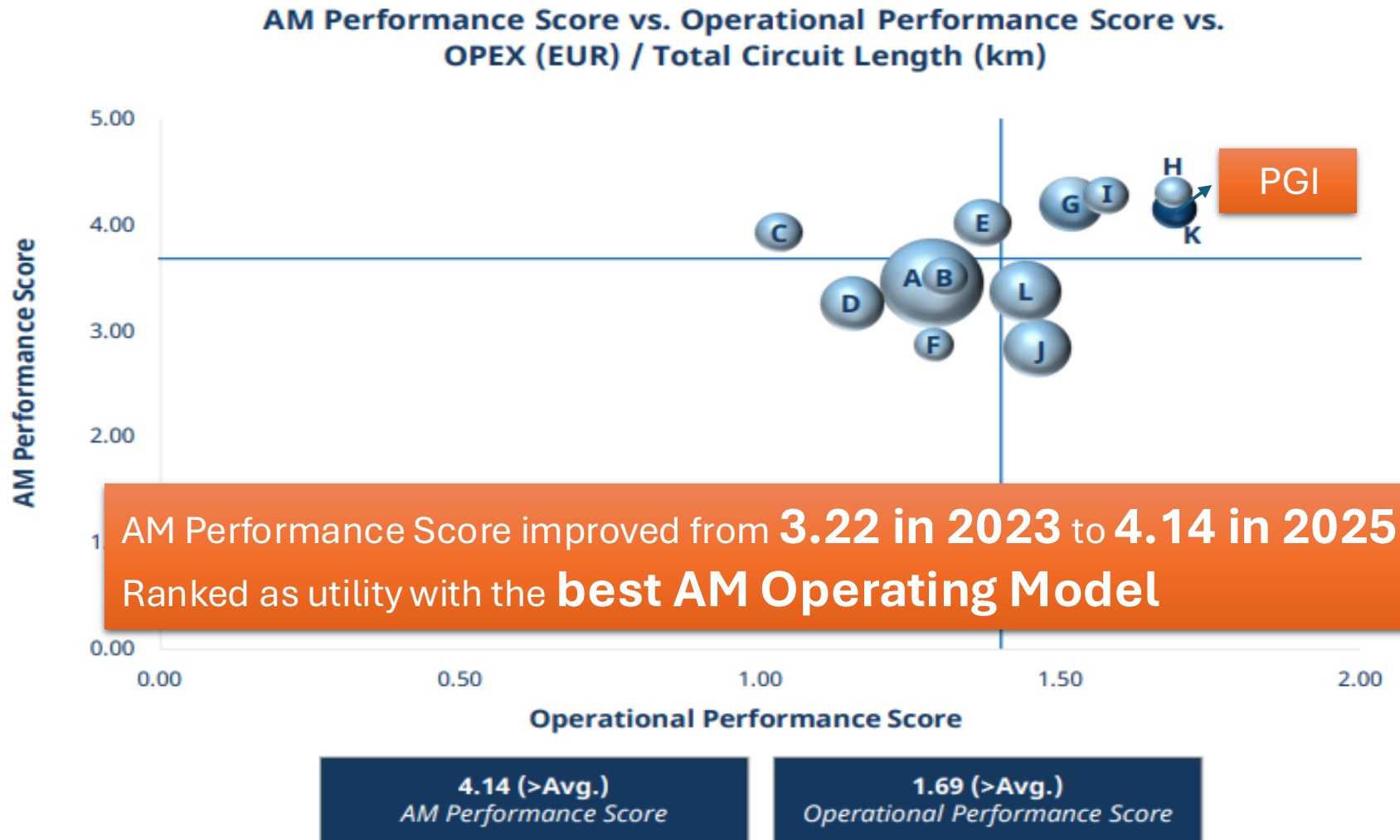
POWERGRID ranked among **first quadrant** in **overall composite benchmark** – best performing global utilities i.e. high operational performance at low operational cost.

Ranked among best performers

Transmission Lines, Transformers, Circuit Breakers, Control & Protection, FACTS, Isolators



Global Benchmarking – ITAMS



- A – ElectraNet, Australia
- B – TAQA, UAE
- C – LitGrid, Lithuania
- D – Transelec, Chile
- E – SSE, Scotland
- F – EirGrid, Ireland
- G – REE, Spain
- H – TERN, Italy
- I – FINGRID, Finland
- J – RTE, France
- K – POWERGRID, India
- L – TransPower, New Zealand



Technology Initiatives under Progress/ Pilot Project

Asset Performance Management (APM) System

Satellite based vegetation system

Dynamic Line Loading (DLL)

Green Gas in Place of SF6

Offshore Substations

Insulated Tower Cross Arm

Full scale use of Drones & Robots

Spatial Decision Support System

Green Hydrogen & Energy Storage System



THANK YOU

