

# Best Practices in Maintenance of Transmission System



Online Knowledge Sharing Workshop



# Overview



## India's **FLAGSHIP** Power Transmission Utility



MAJOR SHAREHOLDING  
GoI: **51.34%** | FIIs: **24.73%** | DIIs: **20.26%**



SUBSIDIARIES: **78** | JOINT VENTURES: **13**



MOU RATING: "**Excellent**" since inception



Gross Fixed Assets: **> ₹3 Trillion**

### CREDIT RATINGS

#### Domestic

**AAA**  
(Highest Safety)

**AAA**  
(Highest Safety)

**AAA**  
(Highest Safety)

#### International\*

**BBB**  
(Outlook: Stable)

**BBB-**  
(Outlook: Stable) **Baa3**  
(Outlook: Stable)



# Transmission Assets



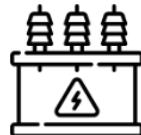
STRENGTHENING THE NATIONAL GRID TO MEET **CURRENT AND FUTURE POWER DEMAND**

## Transmission Lines



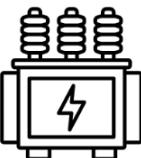
**1,566 nos.**  
**1,83,174 ckm**

## Sub-Stations



**288 nos.**  
**5,99,016 MVA**

## IR\* capacity



**~101 GW**  
**84% of total IR**

## System Availability



**99.84%**

\* Inter-Regional Capacity

**>2,92,000**  
TRANSMISSION  
TOWERS

**18**  
HVDC  
SUBSTATIONS

**70**  
765 KV  
SUBSTATIONS

**169**  
400 KV  
SUBSTATIONS

**31**  
SUBSTATIONS  
(below 400 KV)

**22**  
SVC/  
STATCOMS

**201**  
AIS  
SUBSTATIONS

**68**  
GIS  
SUBSTATIONS

**>4,000**  
TRANSFORMERS  
& REACTORS

WORLD'S LARGEST **765kV** TRANSMISSION NETWORK IS OPERATED BY POWERGRID

Availability as on 31.12.2025 and all other information as on 31.01.2026



# Best Practices

Factors leading to high Transmission  
Asset Management Performance Levels



# POWERGRID Asset Management Policy



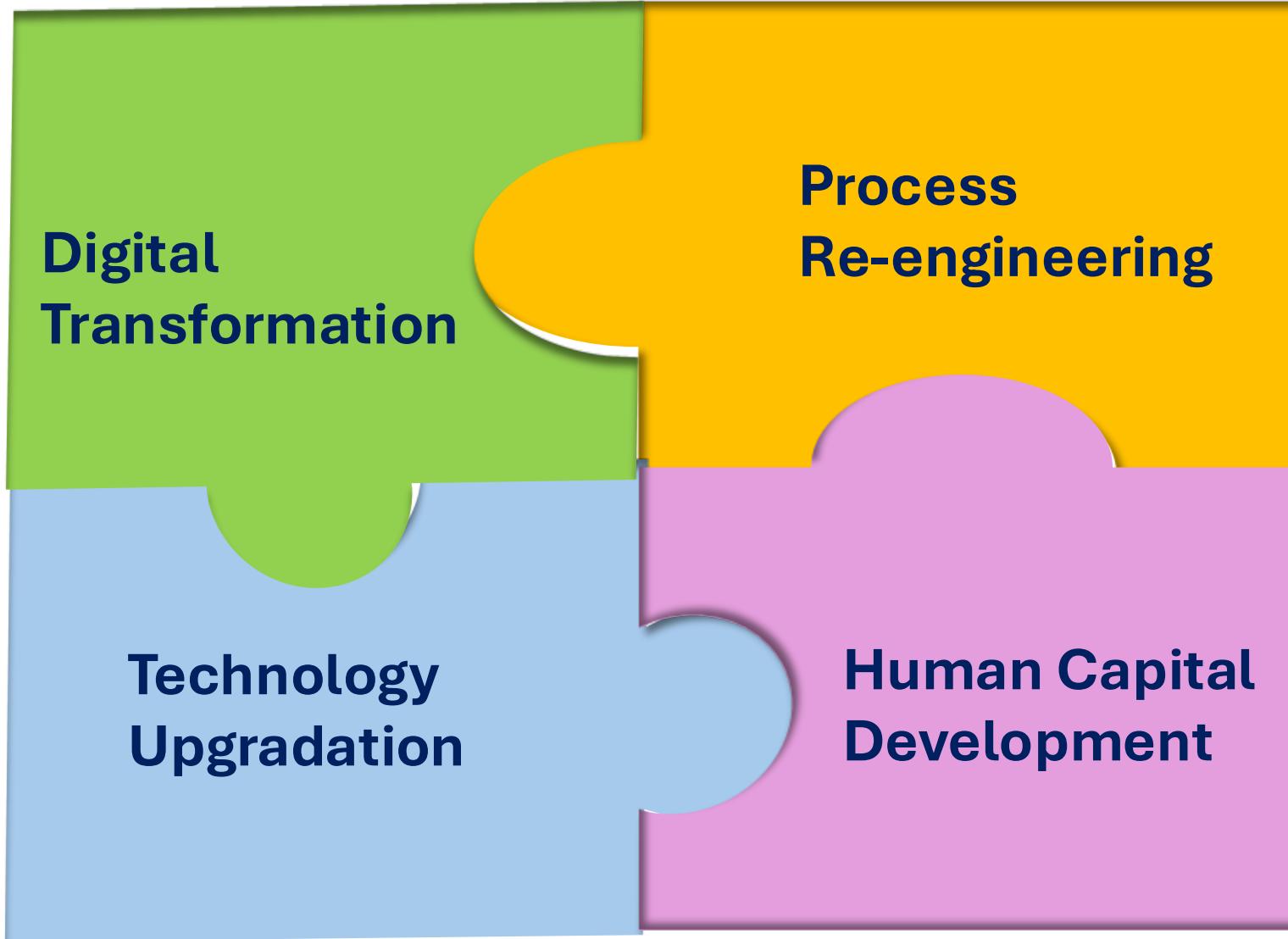
The policy reaffirms POWERGRID's commitment towards:

- Safety, Sustainability and Resilience**
- Lifecycle thinking** from concept → design → construction → operation → renewal → disposal
- Risk-based, evidence-driven decisions**
- Continuous improvement** through innovation and digital transformation
- Stakeholder value creation**
- Regulatory compliance and transparent governance**

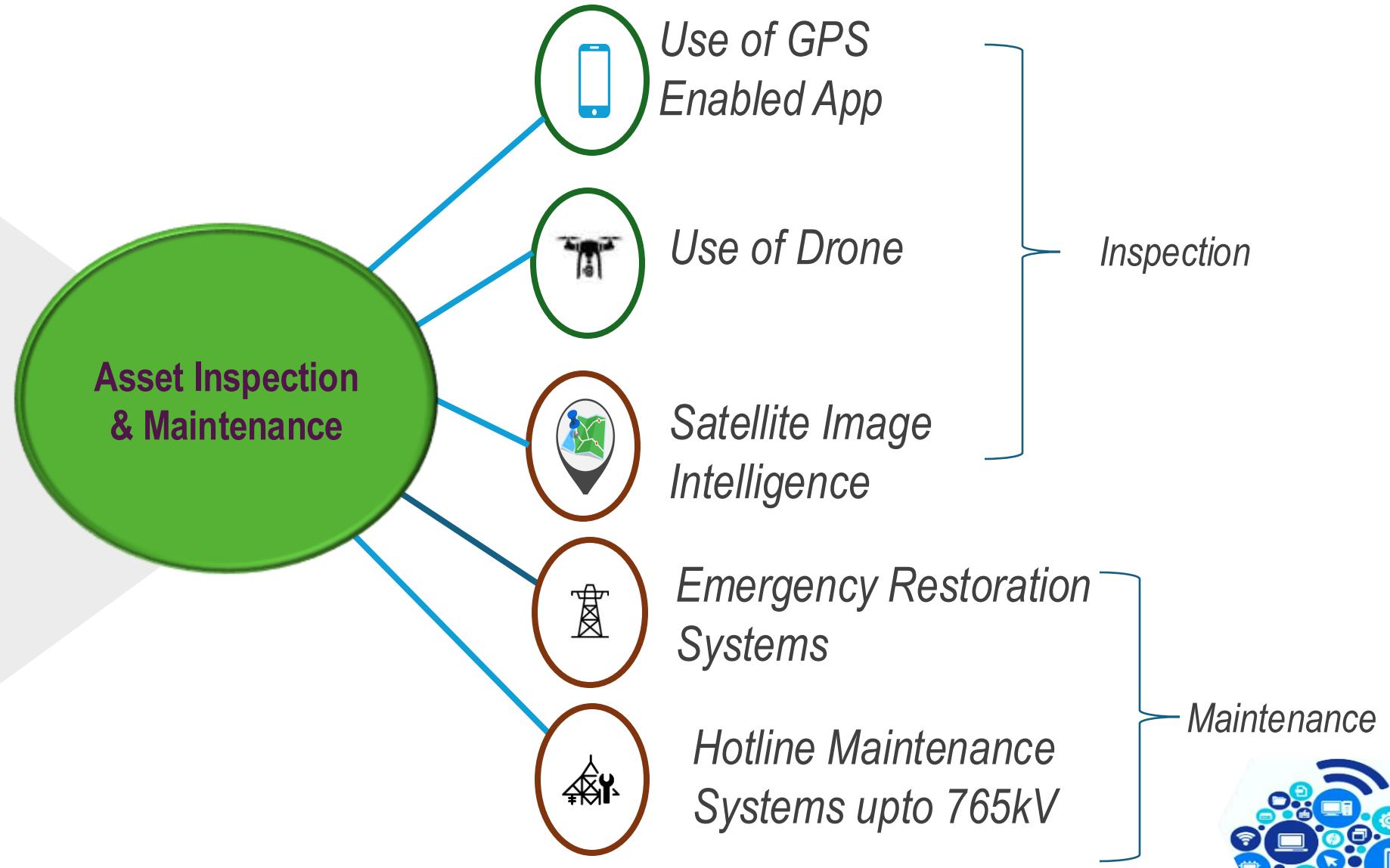
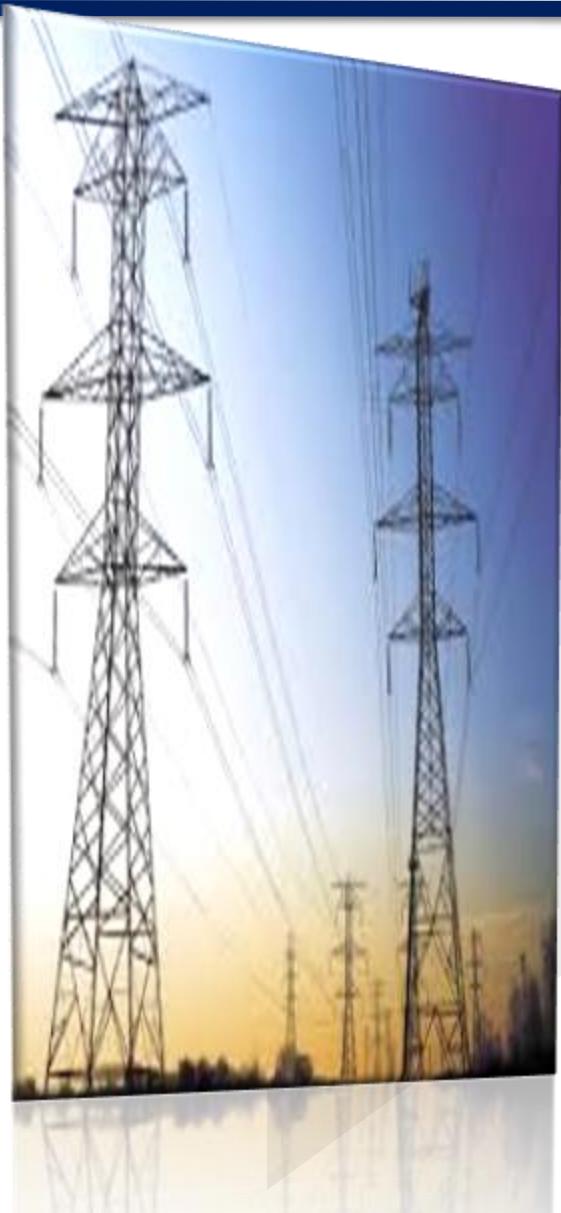
It established Asset Management not merely as a function, but as a **culture and organisational philosophy**.



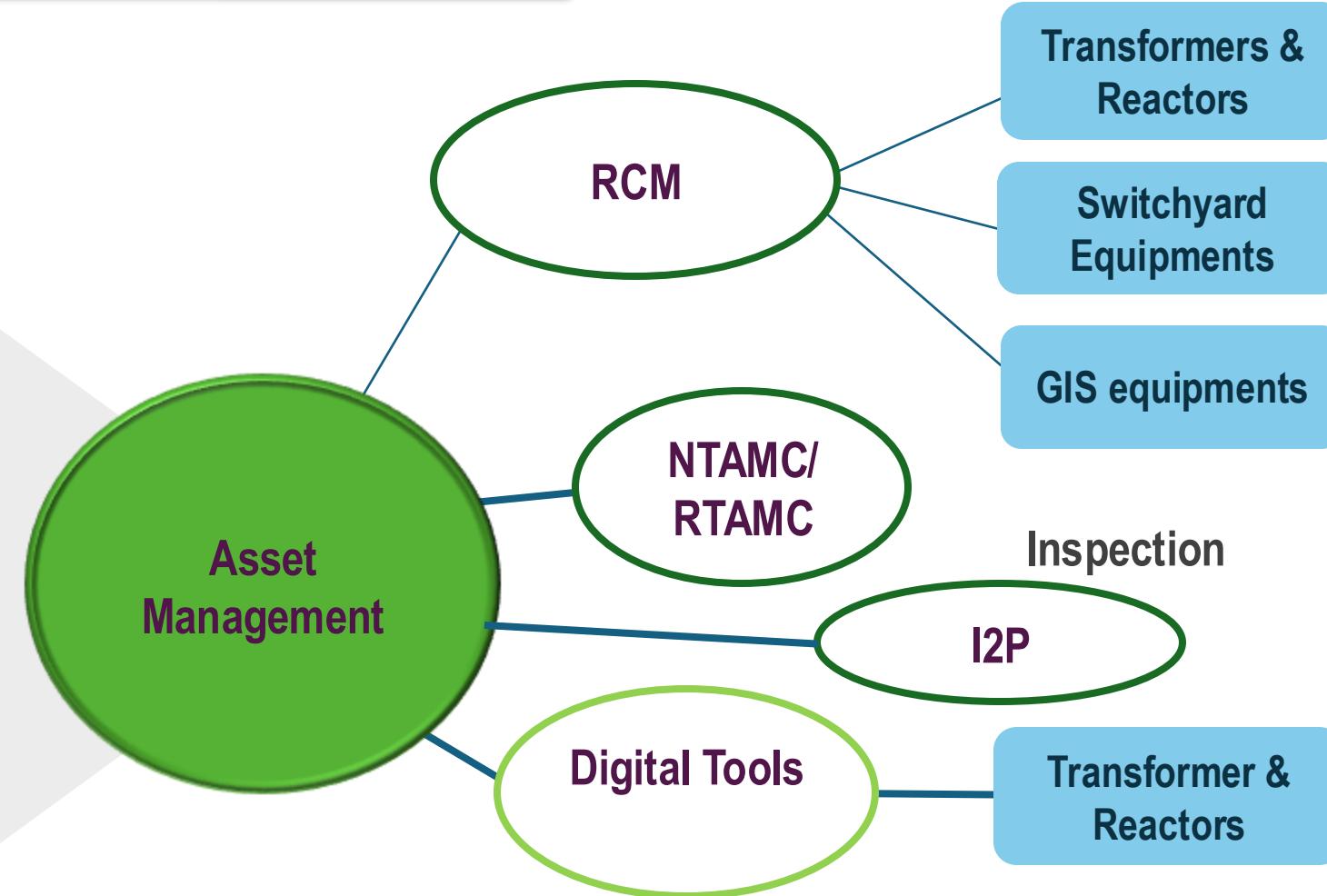
# Creating Advanced AM Framework



# Transmission Line Maintenance Practices



# Substation Maintenance Practices



**Remote Operation & Monitoring of all substations from a centralized location – Largest such center in world for Transmission Assets**



---

Optimization of human resources – No shift operations at substation

---

Faster restoration in case of tripping through online diagnostics of real time parameters & disturbance records.

---

Enhance the asset life by ensuring operation of equipment within rated parameters.

---

Safe & Secured operations with minimum human intervention and interlocking applicability at multiple stages.

---

Enhanced reliability - Centralized real time monitoring of relays

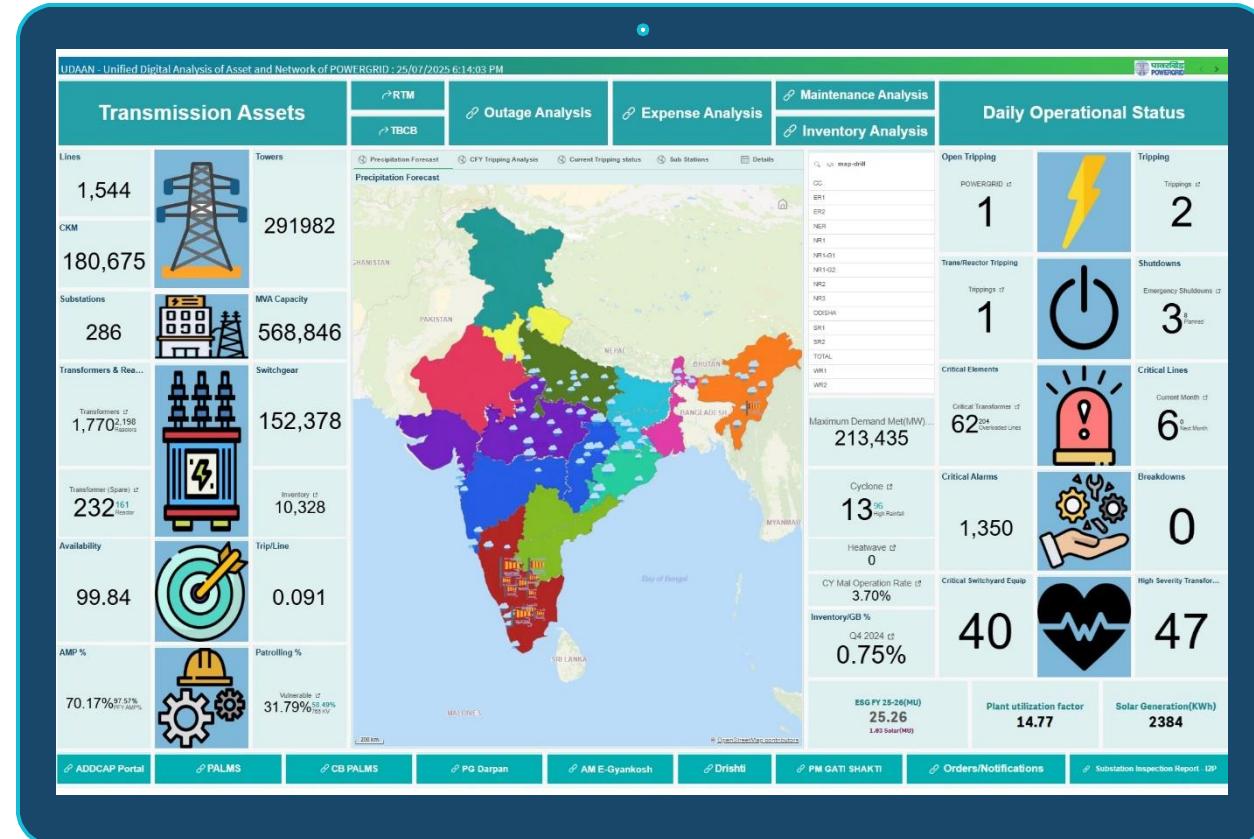
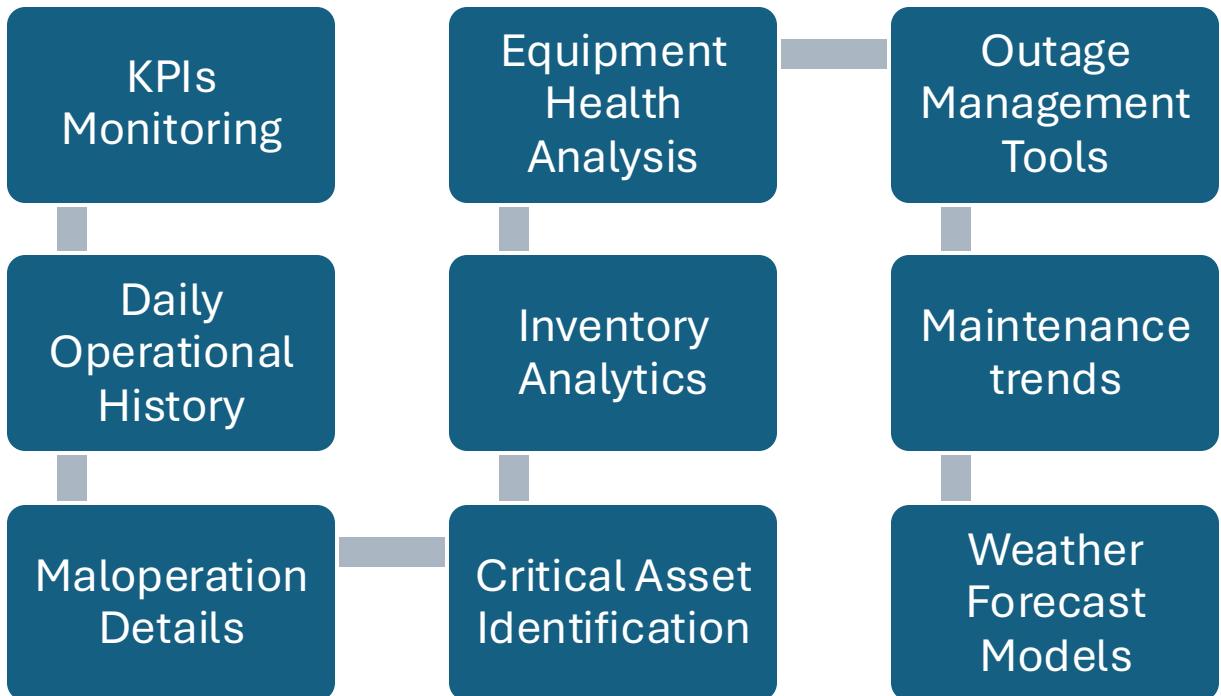


# Centre of Excellence (CoE) – Control & Protection

- Enabling remote access of Protection Relays & SAS of substations from CoE at NATMC.
- Centralized Management of Protection & SAS database /configuration.
- Troubleshooting and Providing Support to sites during commissioning and O&M.
- Uniformity of Configuration in IEDs & SAS Gateways.
- Management of patch/ firmware/ anti-virus upgrade of IEDs & SAS Gateways.
- Remote Audit of IEDs & SAS Gateways.



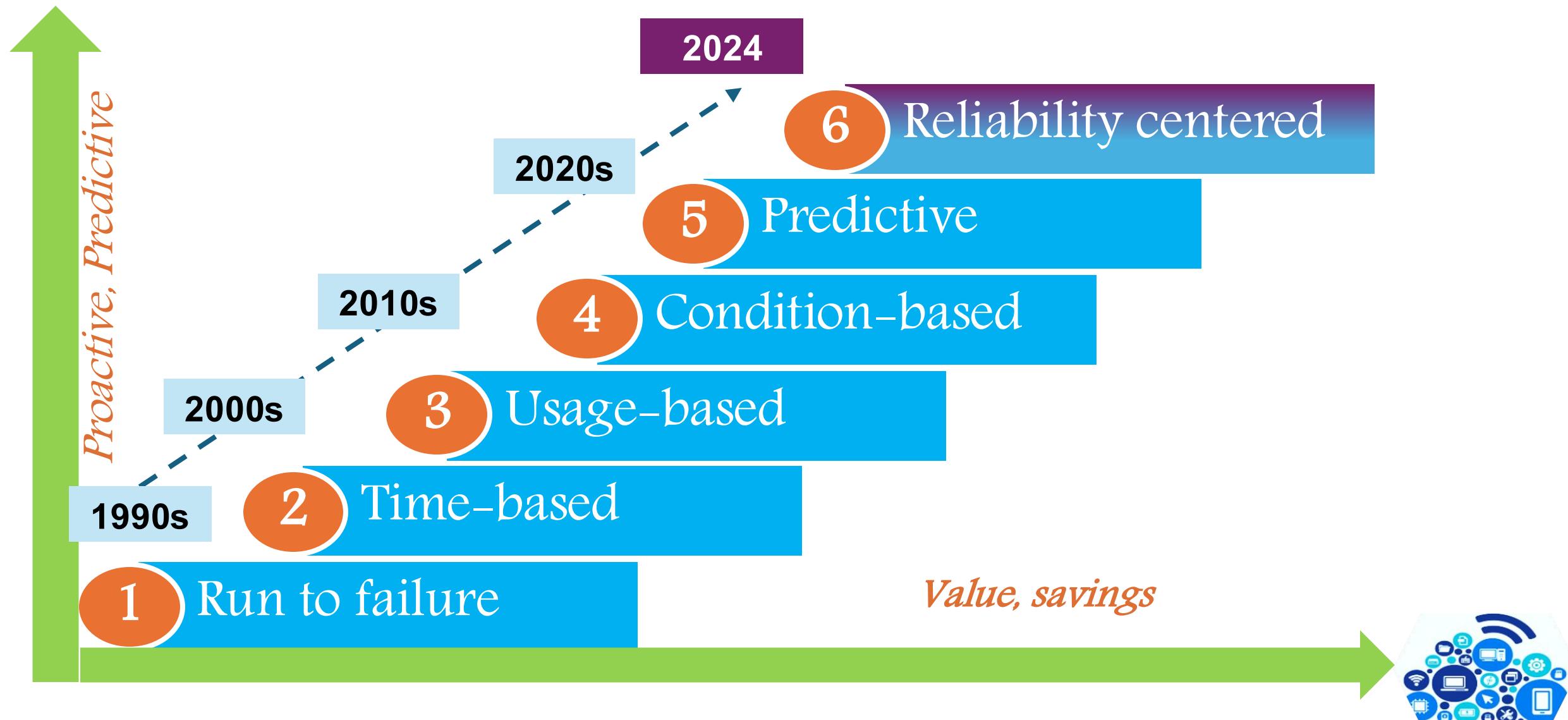
# UDAAN (Unified Digital Assessment of Asset Network)



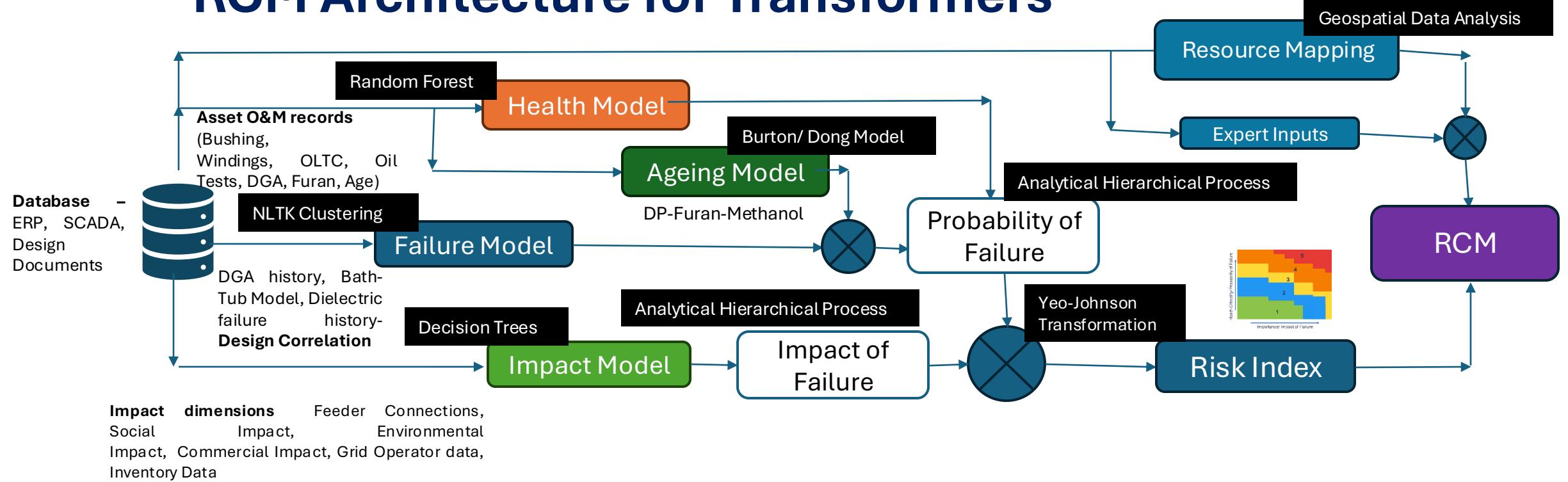
Bird's eye view for management over AM performance and issues



# Evolution of Asset Maintenance Framework



## RCM Architecture for Transformers



# POWERGRID ASSET LIFE MANAGEMENT SYSTEM (PALMS)



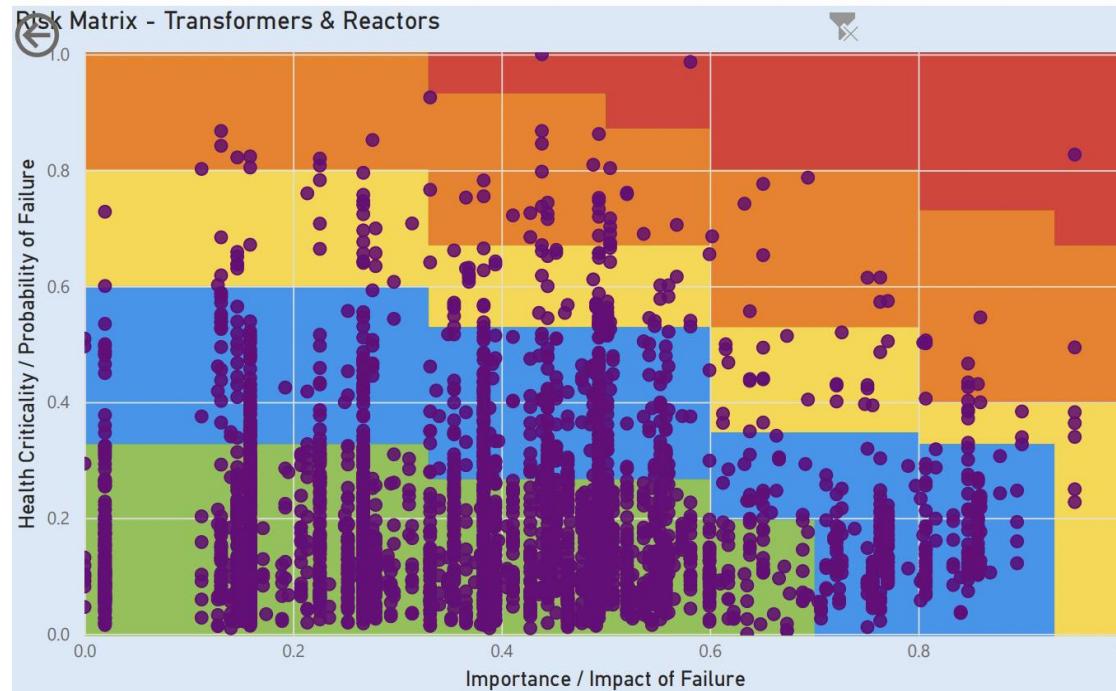
- Application developed in-house for real-time health assessment of about 4200 Transformers/ Reactors in POWERGRID.
- Patent received in 2025
- Categorization of critical equipment based on operational experience and latest International standards

## Advantages:

- Risk Based severity indexing of transformers/ reactors
- Dashboard for monitoring of critical equipment
- Age assessment models integration
- Dynamic Maintenance plan scheduling based on severity grade



## RELIABILITY CENTERED MAINTENANCE (RCM)



- Real Time Health Indexing along with Risk-Impact Mapping
- Lower Maintenance Cost
- Inventory Optimization
- Optimized Resource Planning
- Data Driven Decision Making

~ 20% Manhour requirement reduced in Asset Maintenance



## RCM Architecture for Transmission Lines

### Health of Assets

Susceptibility	Tree Growth, River Crossing, River Course change, Hill Slope, Tower member theft etc.
Tower Critical defects	Defects from PG Darpan
Asset life	Tower Age
Failure History	Tower Failure Hardware failure Insulator failure

### Impact of Failure

Loss in system Availability	Line Tripping	Impact on Grid condition	Line Loading
Revenue Loss	Tariff	Failed to deliver power to critical load	Discom, radial feeder, Railway Traction Load, Any other Criticality
Social & Political impact	Feeding Capital city Feeding Industrial Plant	Failed to Evacuate Generation	Connected to generation Link/ RE generation



# Revision of TL Patrolling norms



**Focus on Zero Defect → Zero Effect**

- Risk-Impact based Patrolling
- Mandatory use of high zoom cameras
- App based Ground Patrolling
- Drone and Aerial Patrolling for selected lines
- Use of AI/ ML for defect identification



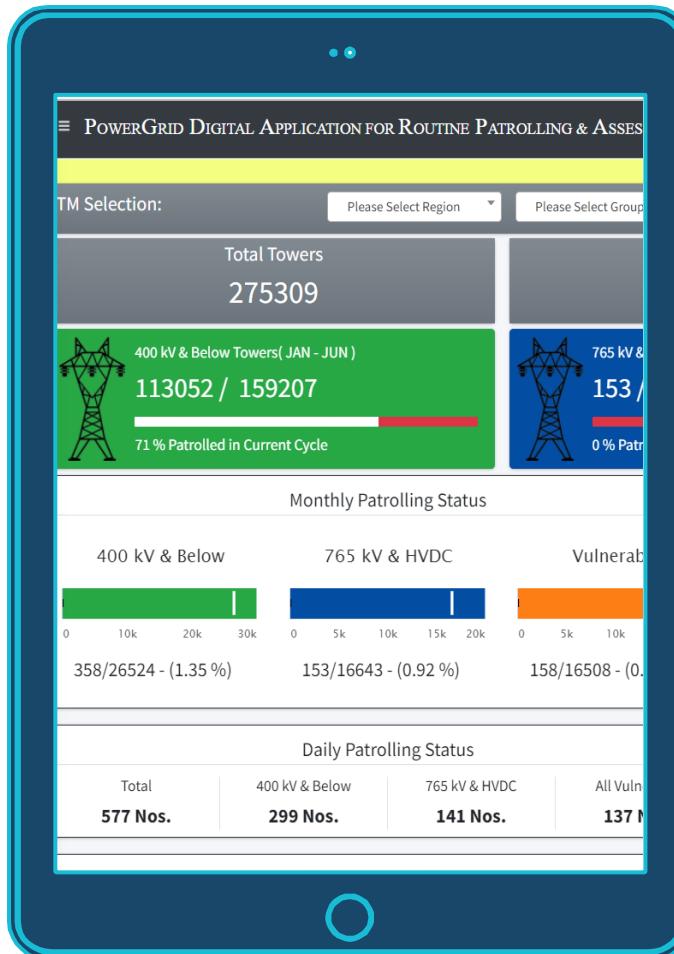
# POWERGRID Digital Application for Routine Patrolling and Assessment of Network (PG- DARPAN)



In-house developed model and Application for Transmission line patrolling activities

## Features

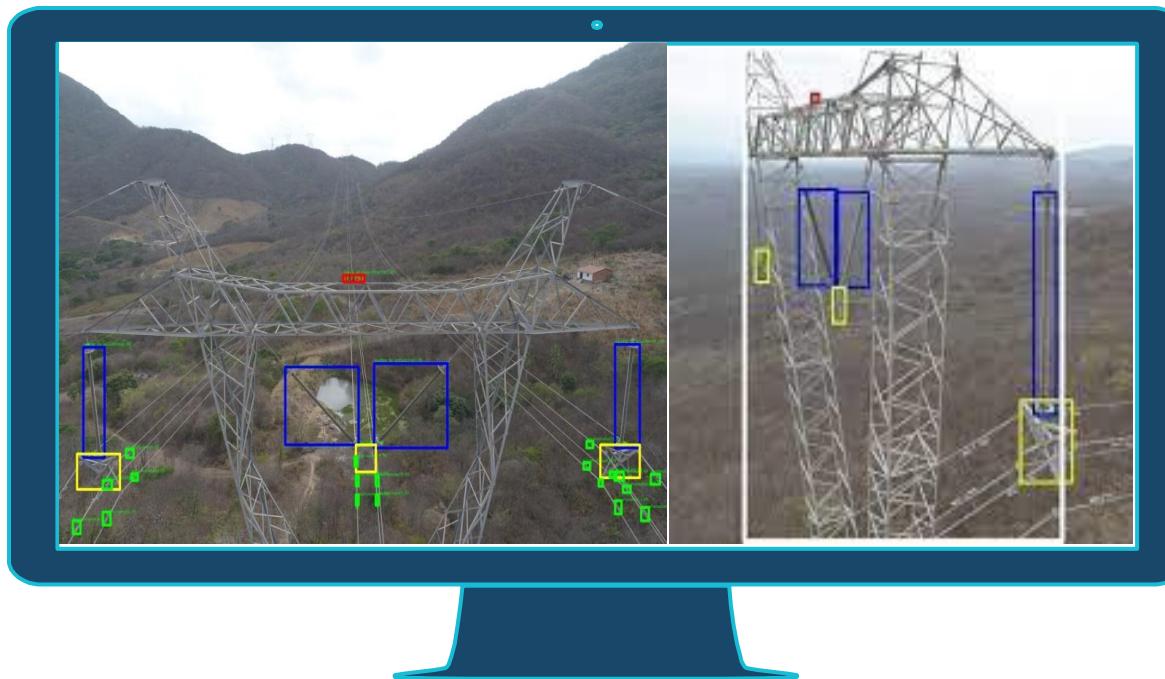
- Real Time Monitoring of Patrolling Efficiency
- Complete Geographical Asset Mapping
- Automated MIS and Legacy Reports
- Defect Catalogue and Rectification Record monitoring
- Resource Planning



# AMRIT (Asset Management through aRtificial Intelligence in Transmission)



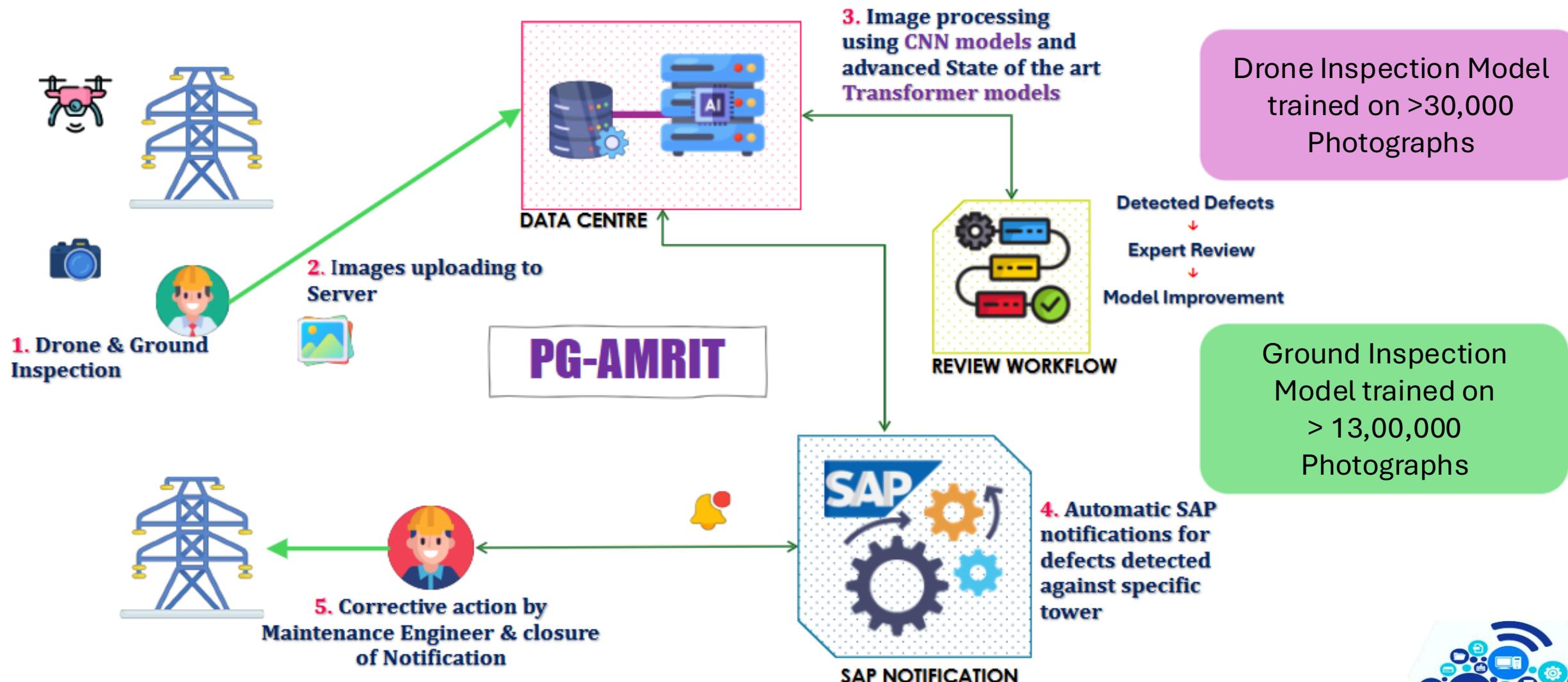
*Image Processing based Defect identification in Transmission Line Towers along with geospatial defect tags – developed in-house*



- *Identification of more than 30 types of defects*
- *Processing Speed – 400 photographs / minute*
- *Accuracy is upto 90%*
- *Deployment of Convolutional Neural Network Algorithm & Transformer models*



# AMRIT (Asset Management through aRtificial Intelligence in Transmission)



# Digitally Connected Employees



## Intelligent Inspection in POWERGRID – I2P

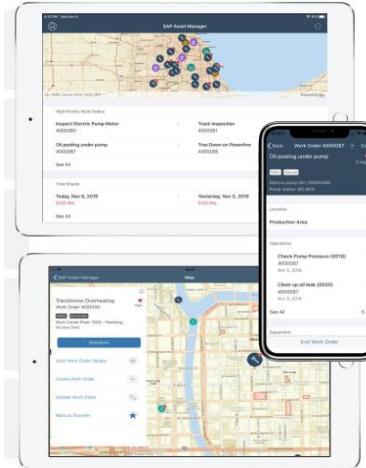
### AR based Digital Headgear



Headgear being utilized to enable Remote Virtual Supervision & Assistance during O&M

Reduces chances of human error in maintenance

### Tablet based Intelligent Inspection



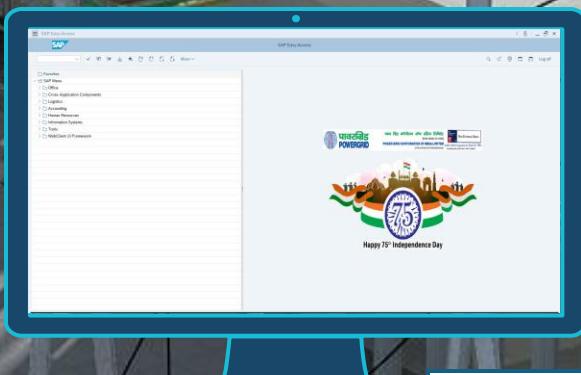
End-to-end asset management on the go, online or offline

QR Code based Asset Tracking

Efficient and paperless execution of O&M works

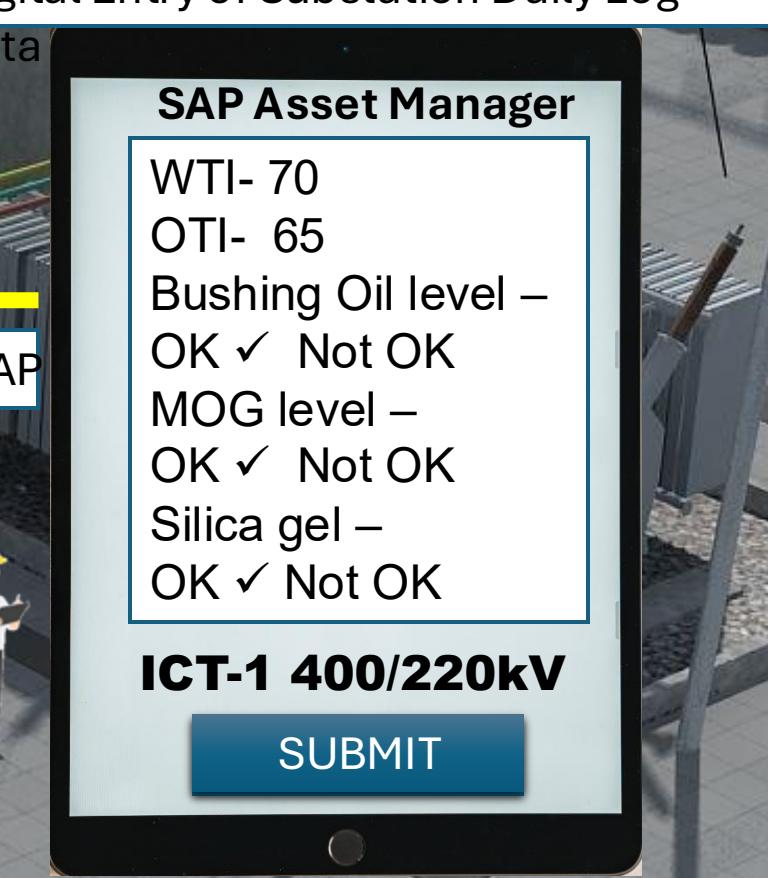


# Empowering People through Intelligent Inspection in POWERGRID module

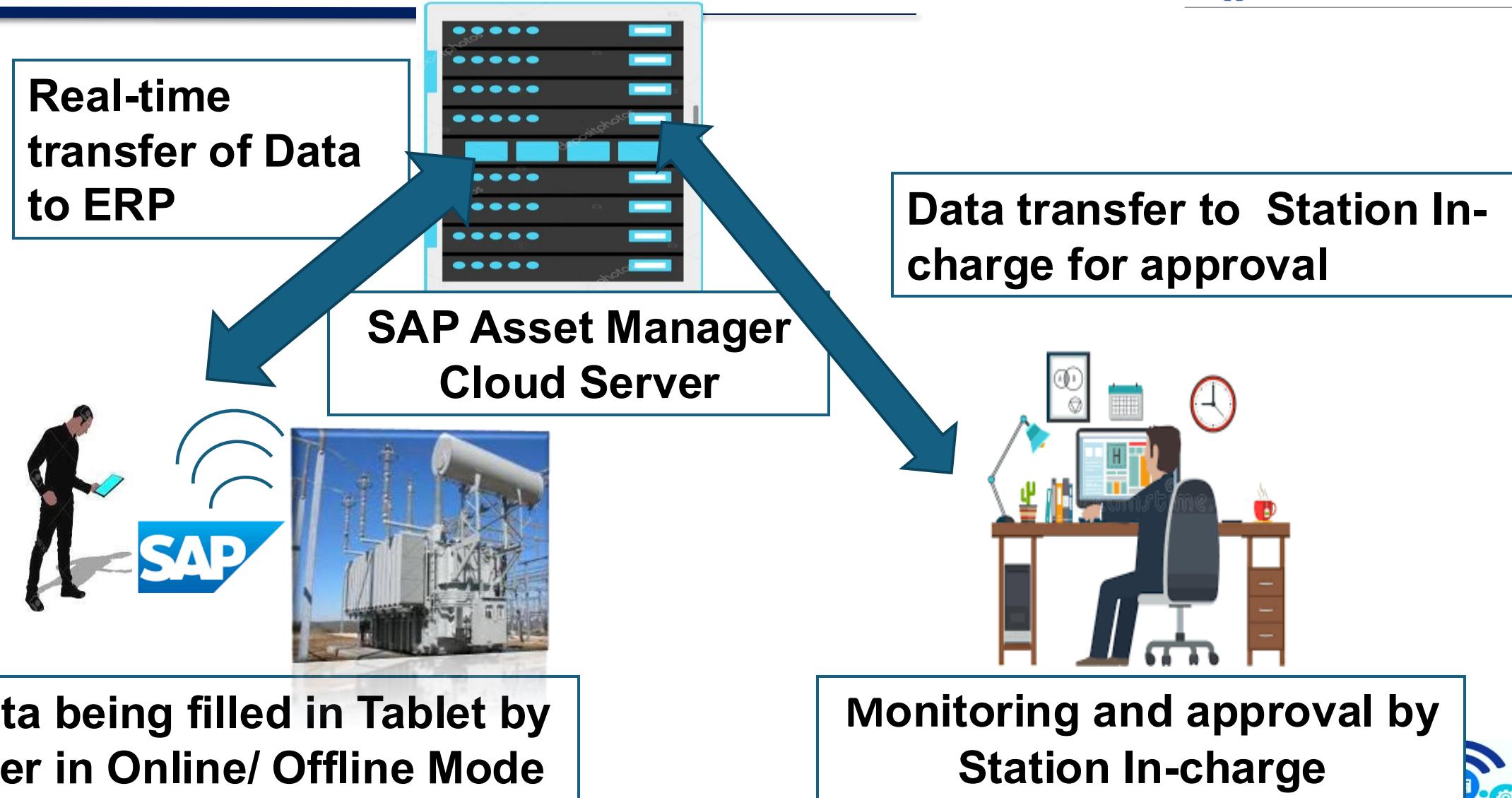


Automatic Data log in SAP

Digital Entry of Substation Daily Log data



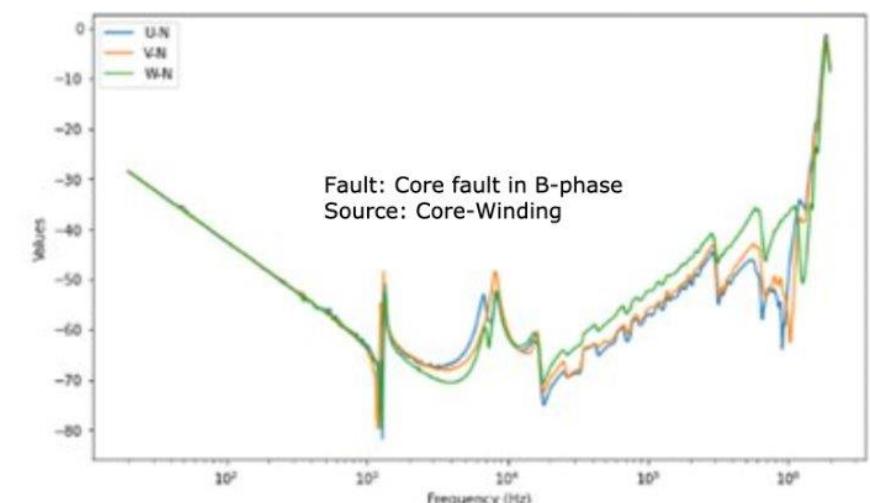
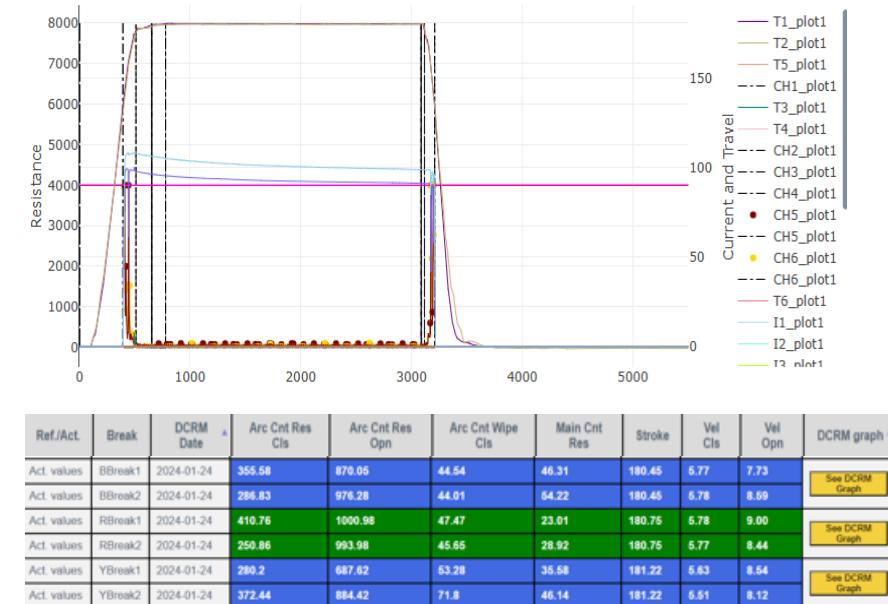
# Data Flow Process



# Automated analysis of Advanced Test Results



- Tests like SFRA (for mechanical condition assessment of Transformers and Reactors) and DCRM (for health analysis of Circuit Breakers) are performed
- Traditionally, these tests have been analyzed based on manual human interpretation like X-Ray/ MRI interpretation
- POWERGRID has developed objective interpretation models based on Big Data Analytics tools such as Clustering/ Ensemble models to objectively interpret these test signatures and remove subjective bias in analysis.



# Alcohol Based Ageing Markers



**POWERGRID** has become the 4th utility worldwide to establish facility for Alcohol Based Ageing Markers test (set up at Manesar, Haryana in 2022)

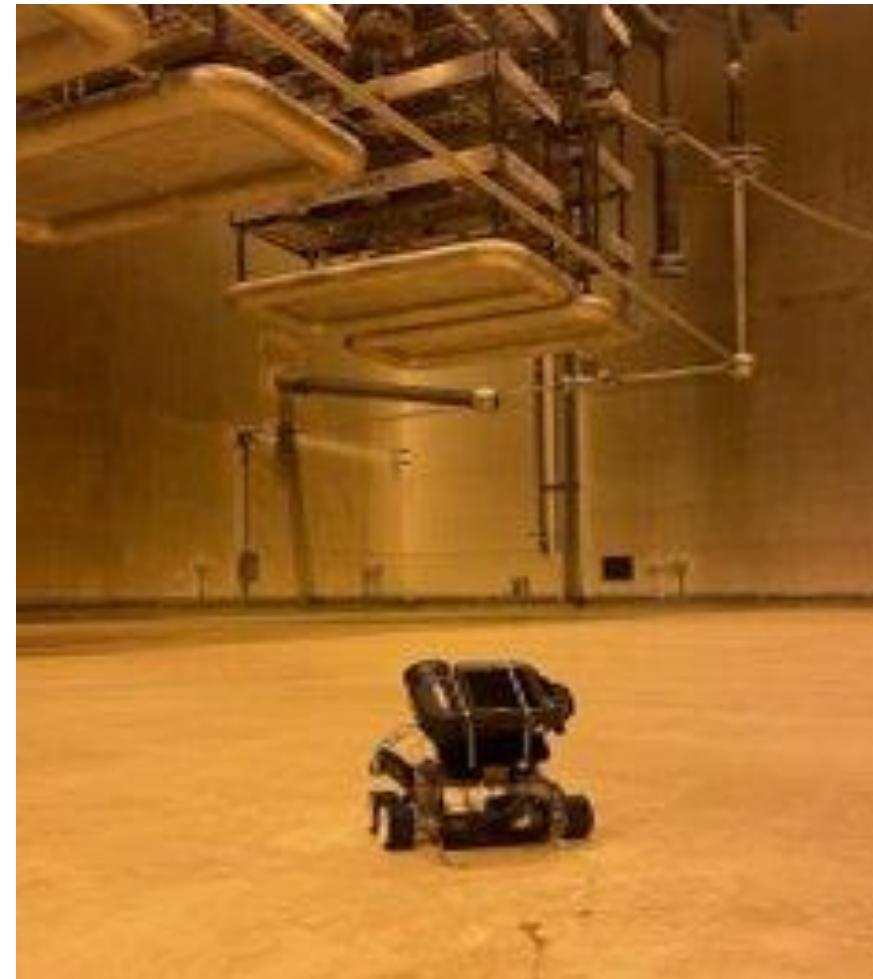
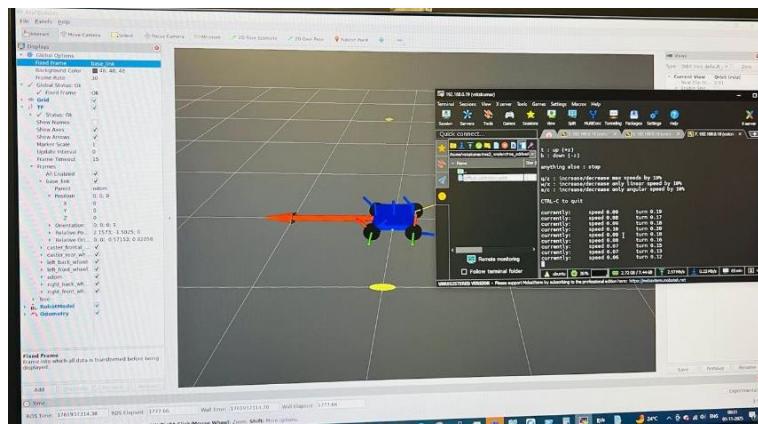
## Advantages:

- Detects early stage ageing of paper
- Easily differentiates between normal ageing and localised overheating
- Higher recovery rate than Furans after degassing of old units
- Higher detectability at temperatures  $>100^{\circ}\text{C}$  than furans



# Valve Hall Inspection Robot

- Automation of Valve Hall Inspection including wireless Thermo-vision scanning by using IOT working model has been successfully carried out at Vizag S/s and Kolar S/s.
- Improved Professional customized version of such remote inspection will be helpful for critical equipment monitoring in STATCOM and for areas of specific suspected asset monitoring safely.



Robotic Platform in Vizag S/s



# Rapid Response – ERS teams

*POWERGRID has used Emergency Restoration System towers to **Quickly, Safely and Efficiently restore power** interrupted by natural disasters, sabotage or vandalism.*

Indigenously developed ERS sets available upto 400kV level



# Operational resilience – Hot-Line Maintenance

- Replacement/ Rectification/ Tightening of spacers, Spacer cum damper Tightening of Jumpers.
- Replacement of Suspension insulator string.
- Replacement of tension insulator string.

## Insulated bucket can also be used for:

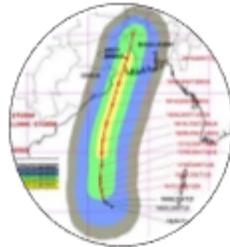
- Replacement/Repair of damaged sections of the conductor
- Maintenance and replacement of mid-span joints.
- Rectification/tightening/replacement of vibration dampers
- Strengthening of dead-end hardware
- Placement of insulating tape/sleeve on conductor
- Replacement of arcing horn and corona ring hardware,



# Climate Resiliency – Cyclone Preparedness

## Element Identification

Identification of critical transmission elements using satellite imagery



## Preparedness activities after getting cyclone warning from IMD

### Special Patrolling

Special patrolling and defect liquidation of critical elements



### Control Rooms

Setting up of 24X7 control rooms for monitoring



### Resource Planning

Availability of resources in nearby stations



### Transportation Tie-up

Advance transportation tie-up for swift movement



### Manpower Pooling

ERS      Expert,  
Fitter      Gangs  
etc.



With above efforts, POWERGRID has successfully endured last 14 cyclones without any major damage



# Self-reliance in O&M repairs



First Site repair of 765kV Reactor in 2020 at Aurangabad



Successful GIS module repair at various Substations



Fabricating parts for repair of TCSC modules using 3D printing method at Raipur

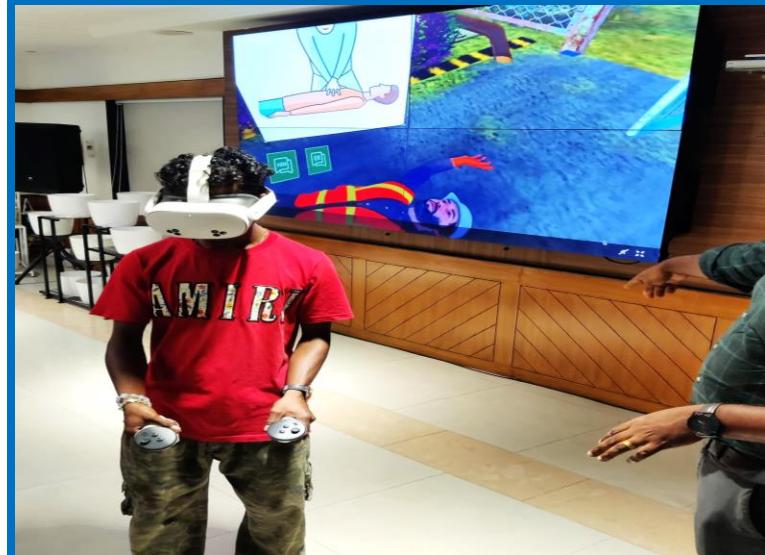
Resolving O&M issues without OEM support has become the norm rather than exception

POWERGRID's collaborative efforts have also led to growth of indigenous vendors in the field of AIS & GIS (upto 765kV), HVDC (upto 800kV), RIP bushings (upto 400kV), ERS towers (upto 400kV) etc.



# VR based Safety Training

- In line with the POWERGRID's commitment to adopting **innovative and effective training methods**, **Virtual Reality (VR)** based **safety training modules** have been developed to simulate critical work scenarios in a **highly immersive and controlled environment**.
- These modules are designed to **enhance learning retention**, **improve hazard perception**, and **promote safe behavior** among fitters / workers.
- VR based Safety modules developed and used for:
  - Use of Ladders
  - Tower Climbing Training
  - Cardiopulmonary Resuscitation (CPR) Procedure
  - Electrical Maintenance of Line Terminal Equipment
  - Safety in Insulator String Replacement



# Human Capital Development

- Capacity Development through Skill Building
- Documentation of Best Practices
- Sharing of learning in National & International Forums
- Formation of Maintenance Specialist Groups
- Monthly Benchmarking Scheme
- Best Employee of the Month Scheme
- Competency Mapping and Job Description



# Creation of Maintenance Specialist Groups



8

Disciplines

TL-ERS, TL-Hotline, Transformer & Reactor, AIS, GIS, Protection, HVDC & FACTS, SAS

87

MSG Groups

~ 700

MSG members  
across regions

MSG involved in:

***Failure Investigations at site***  
***Revision of Controlled Documents/***  
***Procedures***  
***Pre-Commissioning activities***  
***Mentoring of Young Engineers***



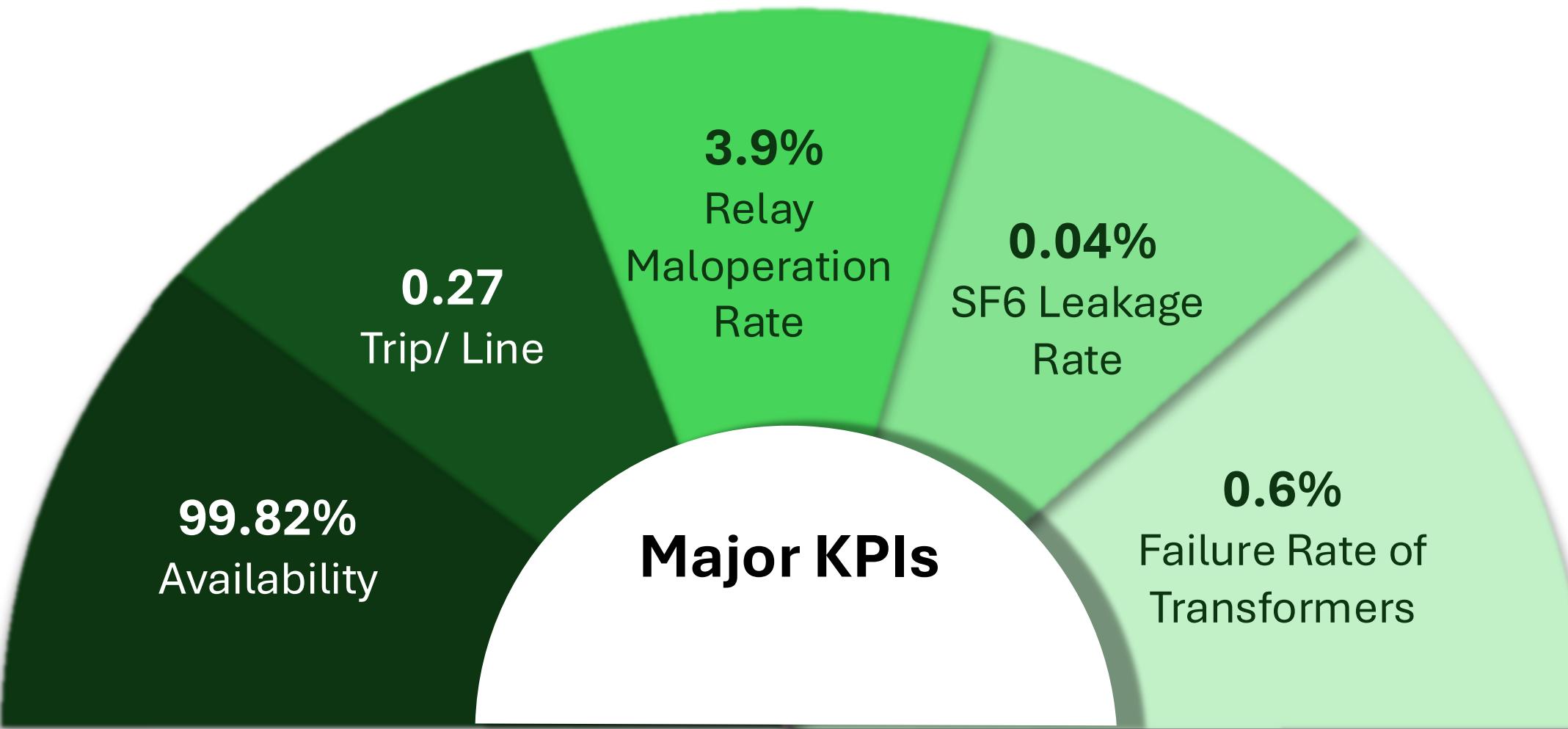


# Success Stories

## Highlights in Assessment

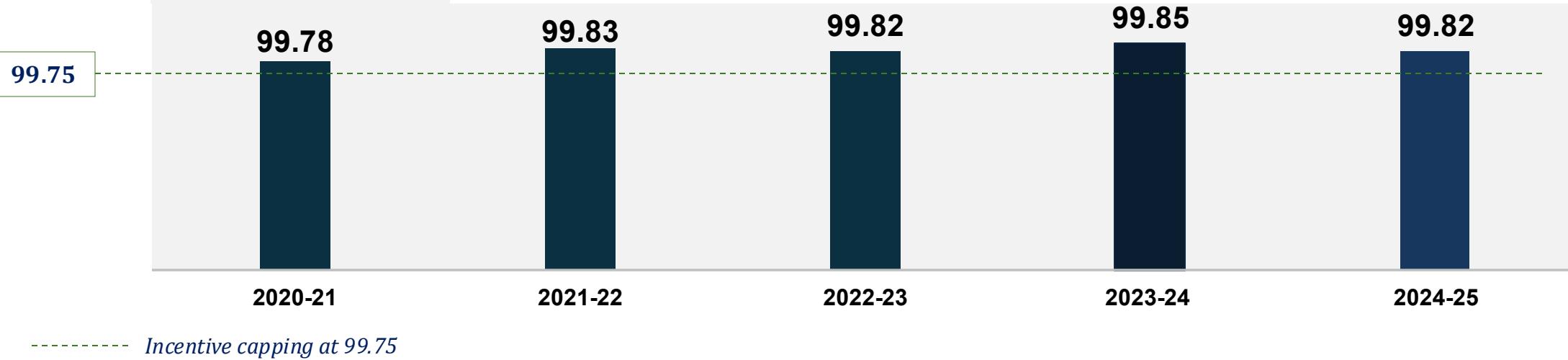


# Impact of our AM practices

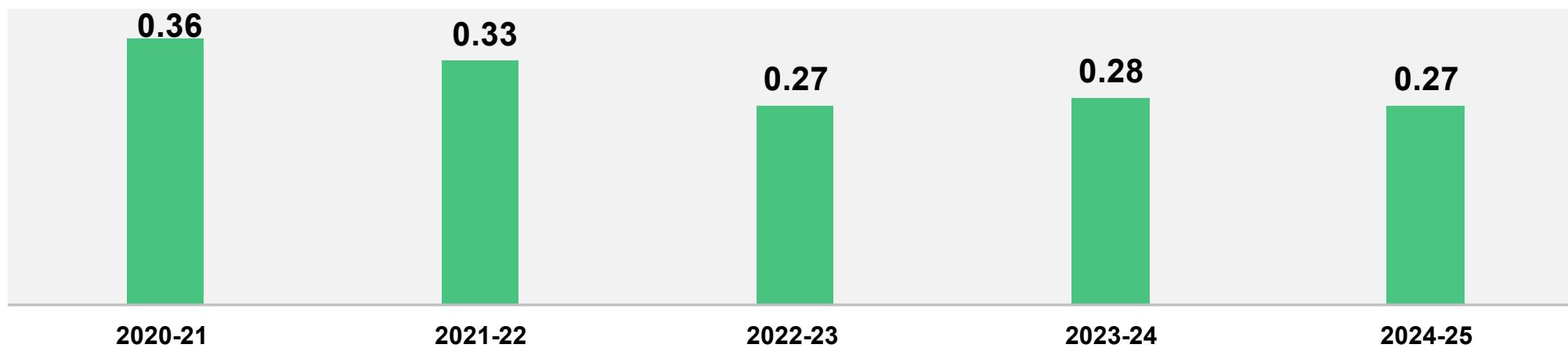


# Outcome and Value Delivered

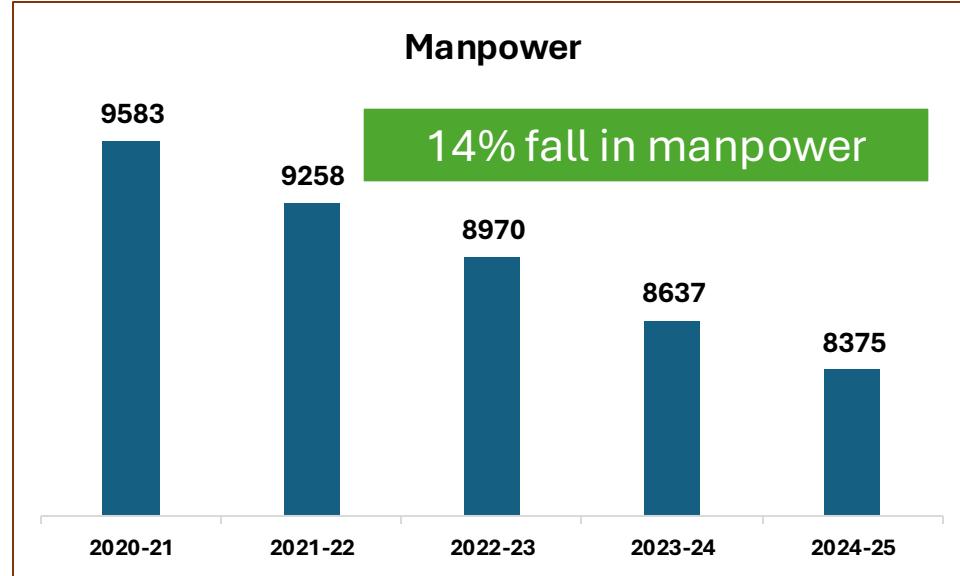
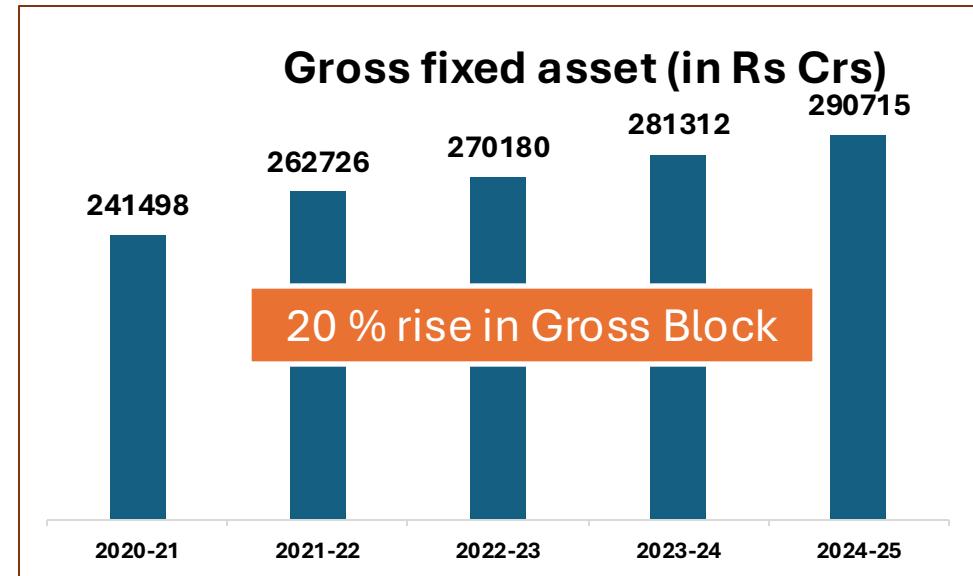
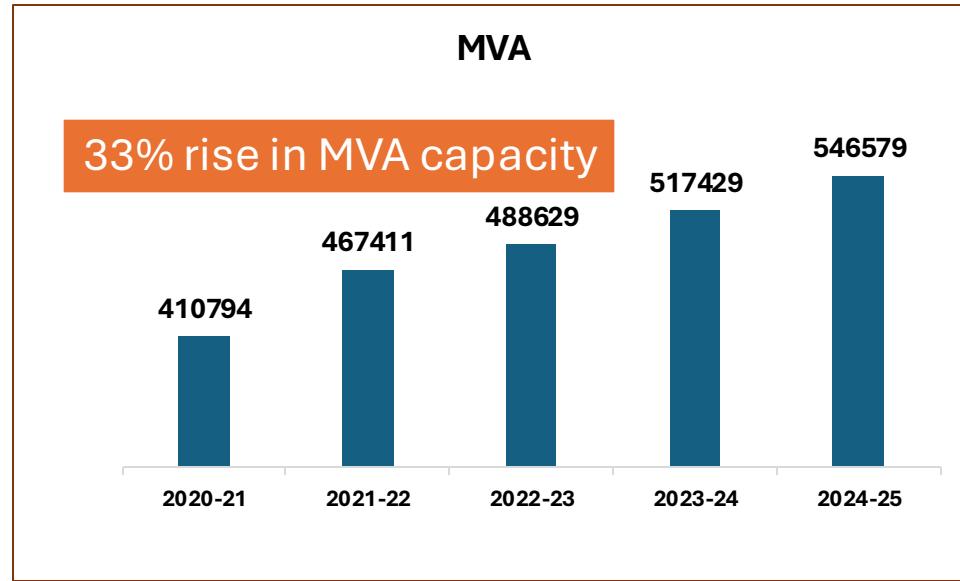
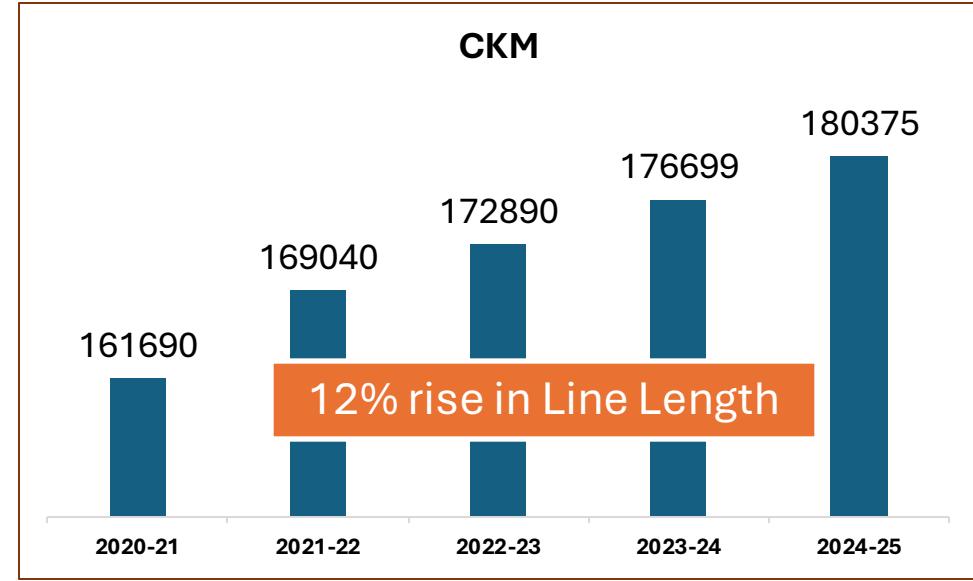
## Availability(%)



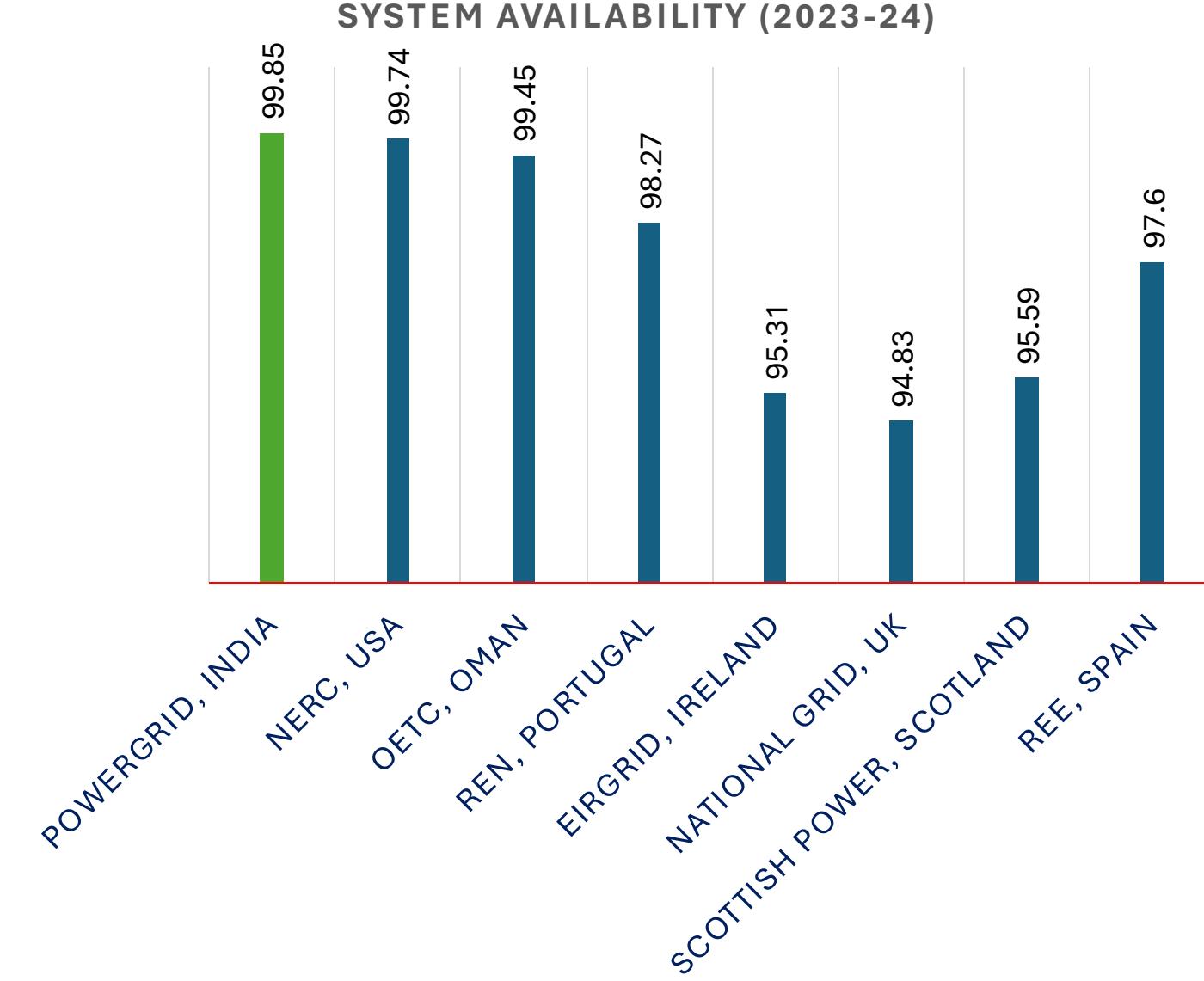
## Tripping/Line



# Asset Base vs Manpower



# Performance Comparison with major global utilities



Utility	Trip / 1000ckm*
POWERGRID, India	1.5
National Grid, UK	1.5
REN, Portugal	1.5
EGAT, Thailand	3.4
ISA, Colombia	2.5
ISA, Peru	5.6
EirGrid, Ireland	5.5
ESKOM, South Africa	8.3
Red Electrica, Spain	2.2

\*Only those trippings considered which were caused due to sustained faults in transmission line (>5 minutes).

Further, NERC (USA) reports 1.06 trip/ 1000 ckm due to line faults caused by hardware failure. Corresponding figure for POWERGRID is 0.34 trip/ 1000 ckm.

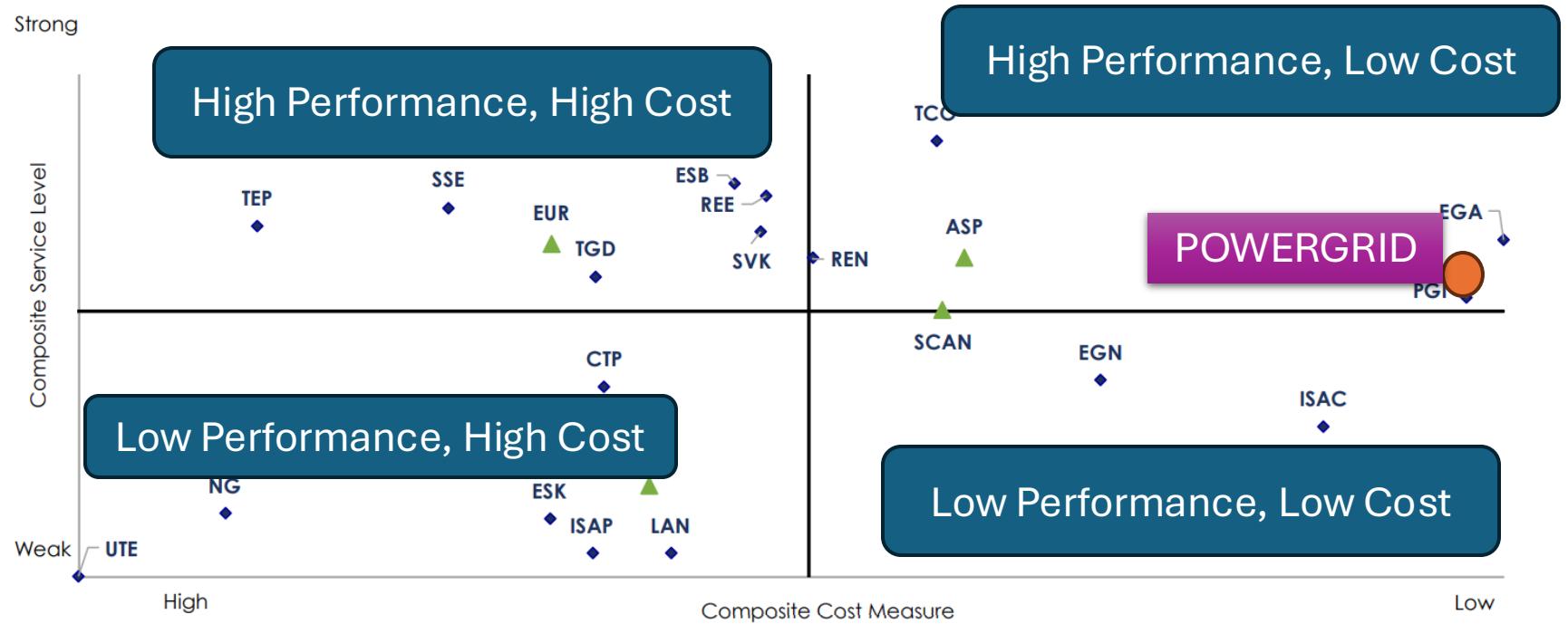


# ITOMS 2025 Results



## Overall Composite Benchmark – Weighted Average\*\*

Overall Composite Performance Scatter Plot\*



**POWERGRID** ranked among **first quadrant** in overall composite benchmark – best performing global utilities i.e. high operational performance at low operational cost.

Ranked among best performers

Transmission Lines, Transformers, Circuit Breakers, Control & Protection, FACTS, Isolators



# Global Benchmarking – ITAMS



AM Performance Score vs. Operational Performance Score vs.  
OPEX (EUR) / Total Circuit Length (km)



- A – ElectraNet, Australia
- B – TAQA, UAE
- C – LitGrid, Lithuania
- D – Transelec, Chile
- E – SSE, Scotland
- F – EirGrid, Ireland
- G – REE, Spain
- H – TERNA, Italy
- I – FINGRID, Finland
- J – RTE, France
- K – POWERGRID, India
- L – TransPower, New Zealand



# Technology Initiatives under Progress/ Pilot Project

Asset Performance Management (APM) System

Satellite based vegetation system

Dynamic Line Loading (DLL)

Green Gas in Place of SF6

Offshore Substations

Insulated Tower Cross Arm

Full scale use of Drones & Robots

Spatial Decision Support System

Green Hydrogen & Energy Storage System





THANK YOU

